

# Illustrated Parts List - IPL Update



Product Name(s)

**T540iXP (G), T542iXP (G)**

Description of change

**New kit**

Due to changes made to Chassis Clutch Side 593 04 83-02, we needed to modify the throttle control assy. The kit will replace the chassis 593 04 83-02 as a spare part. This will be done to ensure that the chassis is compatible with the throttle when changing the chassis.  
Throttle Control Assy 595 30 70-03 is compatible with all revisions of the chassis, and will therefore still be sold as a spare part.

Comments

**Safety and quality issue**

Revised chassis with increased screw tower prevents unintended action and the throttle from getting stuck. Modification to the throttle to make it stop against the counteraction has also been needed to prevent the throttle from jumping over the stop in the chassis.

Introduced from

Serial number / Date	Remark
	All Husqvarna T540i/T542i XP(G) will have Kit 540 64 21-01 replacing Chassis Clutch Side 593 04 83-02 as a spare part.

IPL updates

Page title	Ref. no	New part no	Name	Excl. part no.	Remark
CHASSIS	25	540 64 21-01	CHASSIS KIT	N/A	Husqvarna Kit consisting of Chassis Clutch Side 593 04 83-02 and Throttle Control Assy 595 30 70-03. Kit 540 64 21-01 will replace Chassis Clutch Side 593 04 83-02.
CHASSIS	13	595 30 70-03	THROTTLE CONTROL ASSY	595 30 70-01	Husqvarna New spare part.
CHASSIS	2	N/A	CHASSIS CLUTCH SIDE	593 04 83-02	Removed as a spare part. Replaced by Kit 540 64 21-01.