

Illustrated Parts List - IPL Update



Product Name(s)

525iHE3, 525iHE4

Description of change

New spare part kits and cutting head assys

Comments

Due to authority requirements, a protection bar has been added to the iHE3 and iHE4 models.
 Added material on gear housing A.
 Removed material from gear housing B.

Introduced from

Serial number / Date	Remark
20250300018	596 30 04-02 introduced to 525iHE4
20244200923	596 30 04-05 introduced to 525iHE3

IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
Gears	1	598 88 88-02	Gear housing assy	598 88 88-01	Can be ordered to all machines regardless of serial number
Gears	17	599 97 54-02	Gear housing assy	599 97 54-01	Can ONLY be ordered to machines created AFTER the serial numbers above.
Gears	36	548 45 20-01	Gear housing KIT	-	KIT containing both 598 88 88-02 and 599 97 54-02. Should be ordered to machines created before the serial numbers above when 599 97 54-02 is needed.
Cutting Equipment	15	596 30 04-02	Cutting Head Assy	596 30 04-01	For 525iHE4
Cutting Equipment	15	596 30 04-05	Cutting Head Assy	596 30 04-01	For 525iHE3