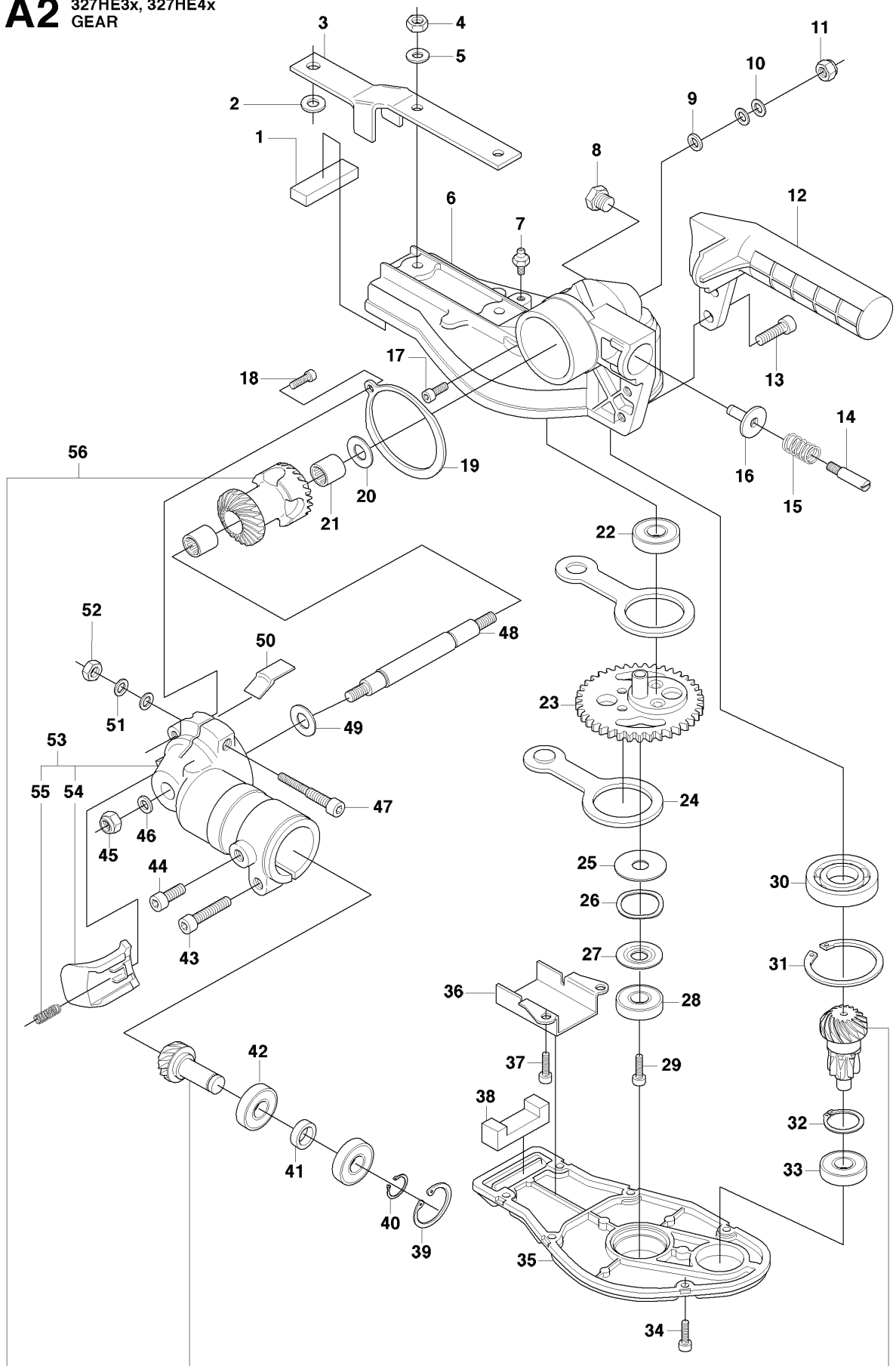


327 HE4 X-SERIES from 20150100001-Curre

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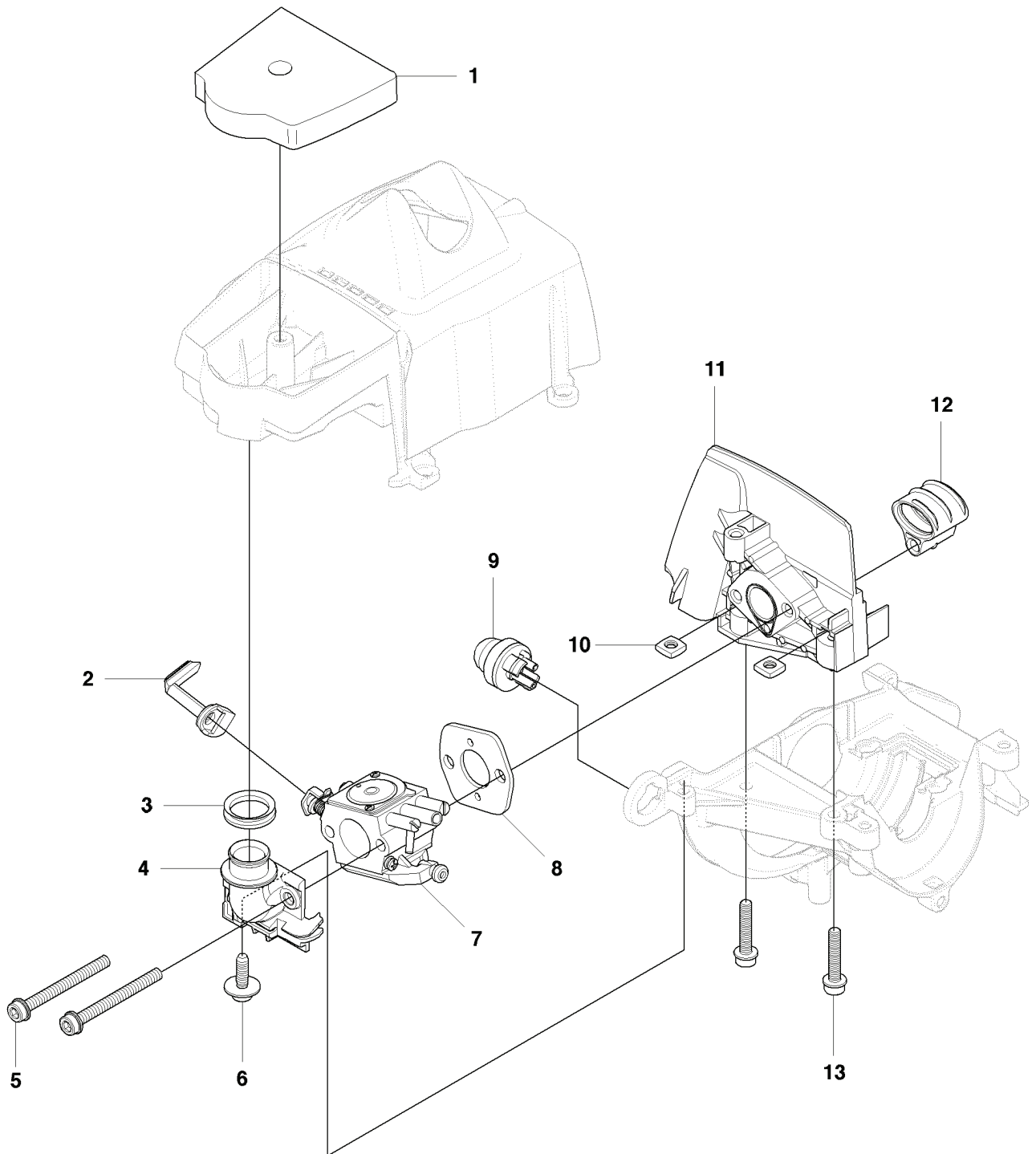
# **SPARE PARTS LIST**

# A2 327HE3x, 327HE4x GEAR



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537232201	SEALING		1	
2	734116541	WASHER		1	
3	537232101	BASEPLATE		1	
4	503221012	HEXAGON NUT		2	
5	734114601	WASHER		2	
6	537231701	GEAR HOUSING		1	
7	738881001	LUBRICATION NIPPLE		1	
8	537416601	PLUG		1	
9	734115201	WASHER		1	
10	737385200	DISC SPRING		2	
11	732251601	HEXAGON LOCKING NUT		1	
12	537233001	HANDLE		1	
13	537126401	SCREW		2	
14	537385901	PEN		1	
15	537233301	SPRING		1	
16	537341401	STOP		1	
17	725532305	SCREW IHSCM		1	
18	725532755	SCREW IHSCM		1	
19	537233401	STOP		1	
20	537294201	WASHER		1	
21	537233601	NEEDLE BEARING		2	
22	738219804	BALL BEARING		1	
23	537232801	GEAR WHEEL		1	
24	537232001	CONNECTING ROD		2	
25	537404801	WASHER		1	
26	503230302	WASHER		1	
27	537341801	WASHER		1	
28	738219804	BALL BEARING		1	
29	725532305	SCREW IHSCM		1	
30	537406402	BALL BEARING		1	
31	735313310	CIRCLIP		1	
32	735311900	CIRCLIP		1	
33	738219804	BALL BEARING		1	
34	725529101	SCREW IHSCM		6	
35	537231801	HUB CAP		1	
36	537341501	GUIDE PLATE		1	
37	725528755	SCREW IHSCM		2	
38	537234201	SEALING		1	
39	735312510	CIRCLIP		1	
40	735311100	CIRCLIP		1	
41	537233701	SPACER		1	
42	738219904	BALL BEARING		2	
43	503200725	SCREW IHSCFM		1	
44	503201412	SCREW IHSCFMO		1	
45	732251601	HEXAGON LOCKING NUT		1	
46	734115201	WASHER		1	
47	537295501	SCREW		1	
48	537232601	SHAFT		1	
49	537294201	WASHER		1	
50	537394901	SEALING		1	
51	737385000	DISC SPRING		2	
52	732251201	HEXAGON LOCKING NUT		1	
53	544231001	HOUSING ASSY		1	54. 55
54	537394801	BUTTON		1	53
55	537405701	SPRING		1	53
56	544064001	GEAR WHEEL		1	

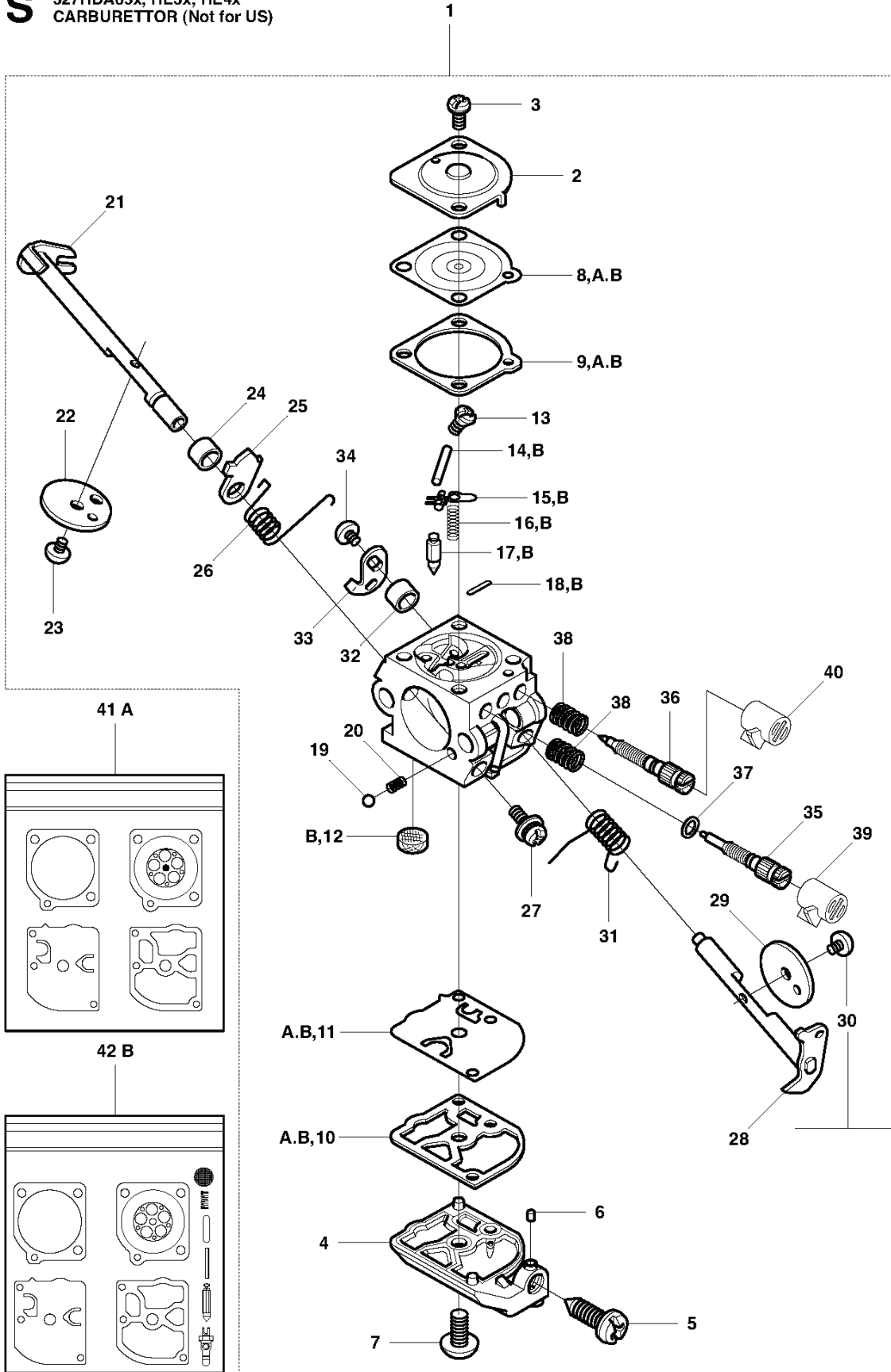
**J** 327HDA65x, HE3x, HE4x  
CARBURETTOR & AIRFILTER



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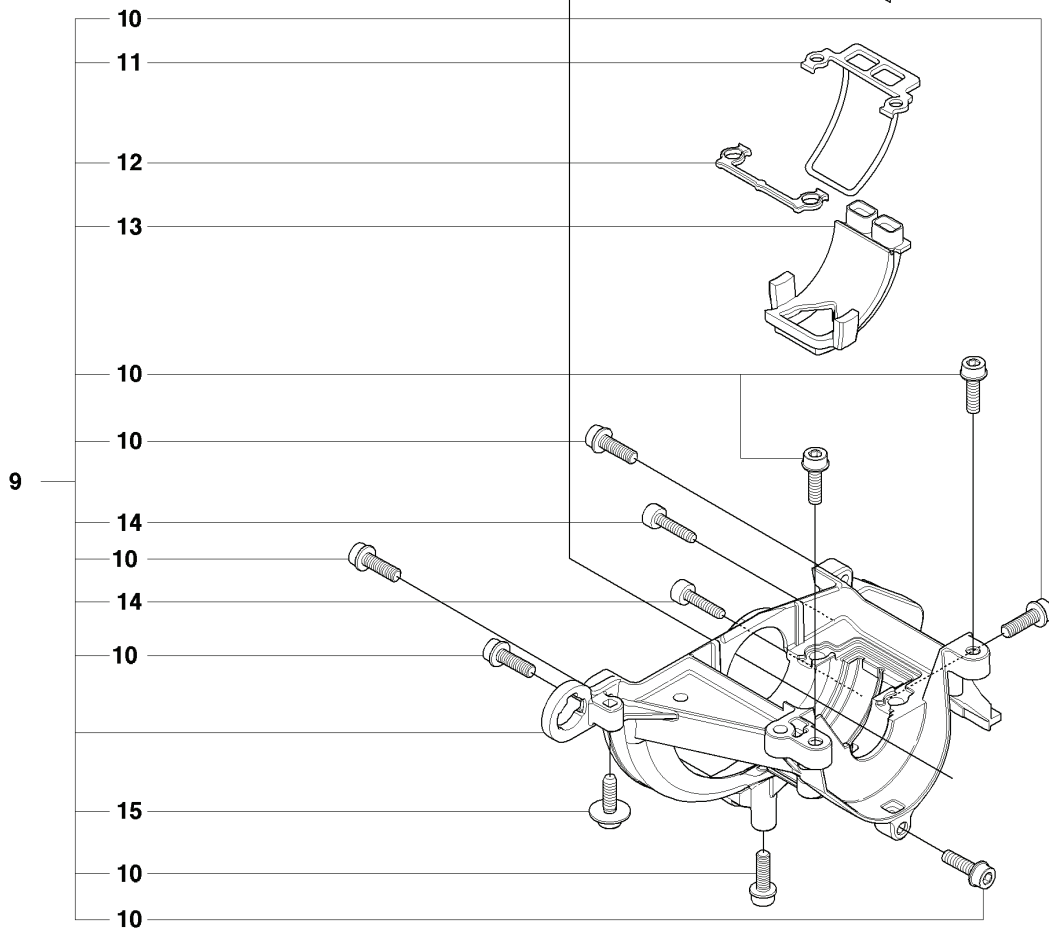
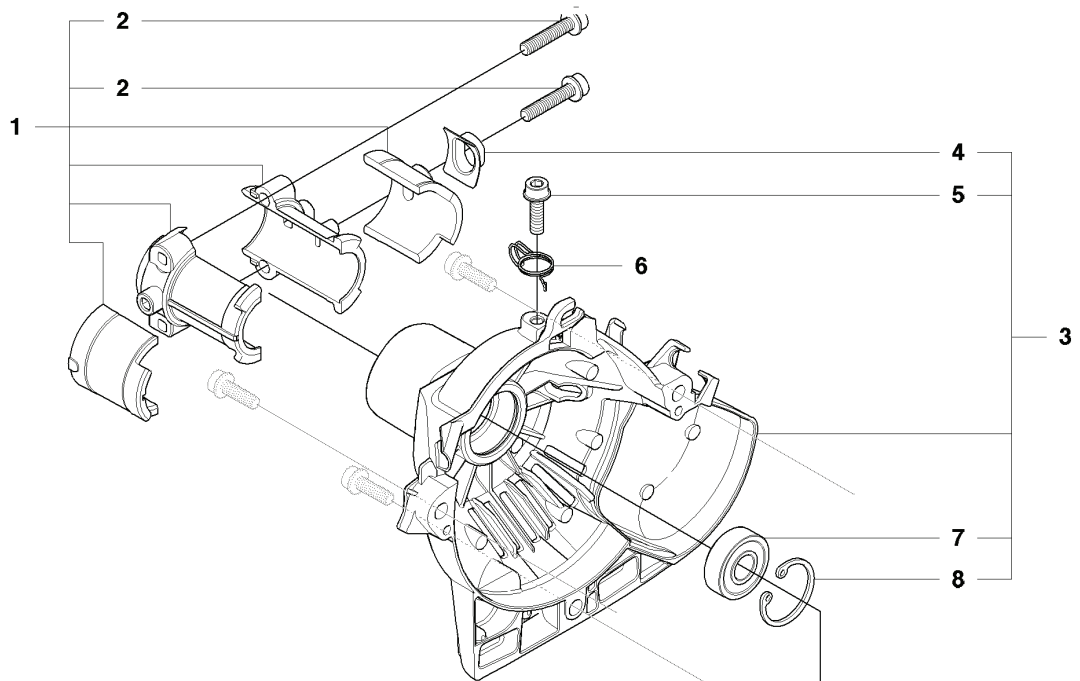
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537143103	AIR FILTER ASSY		1	
2	503962501	CHOKE CONTROL		1	
3	740681121	V-RING		1	
4	502499001	BRACKET		1	
5	503217550	SCREW IHSCFT		2	
6	503217716	SCREW IHSCFT		1	
7	503283113	CARBURETTOR		1	
8	503497101	GASKET		1	
9	503936601	PURGE		1	
10	503226504	SQUARE NUT		2	
11	503910901	INSULATION WALL		1	
12	503942601	INLET PIPE		1	
13	503200325	SCREW IHSCFM		2	

**S** 327HDA65x, HE3x, HE4x  
 CARBURETTOR (Not for US)



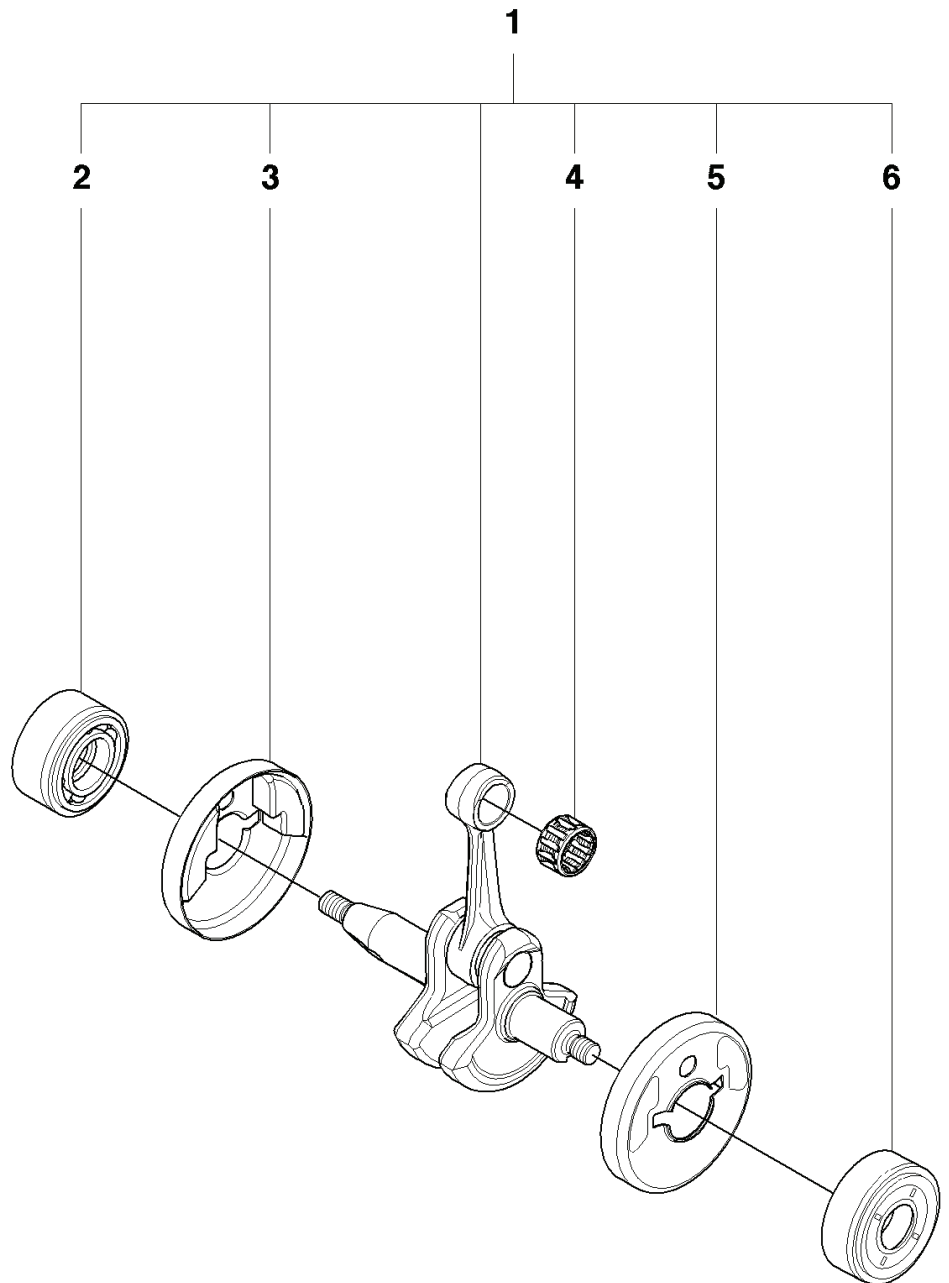
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503283113	CARBURETTOR	ZAMA C1Q-EL14A	1	
2	503974301	COVER		1	1
3	503480501	SCREW		2	1
4	537020201	COVER		1	1
5	537020701	SCREW		1	1
6	503481101	PIECE		1	1
7	503479601	SCREW		1	1
8	537048901	DIAPHRAGM		1	1. A. B
9	537020401	GASKET		1	1. A. B
10	537020101	GASKET		1	1. A. B
11	537020001	DIAPHRAGM PUMP		1	1. A. B
12	503535701	STRAINER		1	1. B
13	503480101	SCREW		1	1
14	503480001	PIN RETAINING SCREW		1	1. B
15	503665901	LEVER		1	1. B
16	537020301	SPRING		1	1. B
17	503479701	VALVE		1	1. B
18	537020801	PLUG		1	1. B
19	537012501	BALL		1	1
20	537012601	SPRING		1	1
21	537020901	SHAFT ASSY		1	1
22	537021101	VALVE		1	1
23	503481801	SCREW		1	1
24	503481901	COLLAR		1	1
25	537143401	LEVER		1	1
26	537021001	SPRING		1	1
27	503755301	SCREW		1	1
28	537019601	SHAFT ASSY		1	1
29	537019901	VALVE		1	1
30	503479201	SCREW		1	1
31	537019701	SPRING		1	1
32	503478901	COLLAR		1	1
33	537019801	LEVER		1	1
34	503479001	SCREW		1	1
35	537020601	SCREW		1	1
36	537127801	SCREW		1	1
37	503974001	WASHER		1	1
38	503480801	SPRING		1	1
39	537021601	LIMITER CAP		1	1
40	537021601	LIMITER CAP		1	1
41. A	531004552	GASKET KIT		1	
42. B	531004553	GASKET KIT		1	

**Q** 327HDA65x, HE3x, HE4x  
CRANK CASE



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537309601	SLEEVE		1	
2	503216825	SCREW IHSCFT		2	1
3	537041209	CLUTCH COVER		1	
4	537425001	PROTECTIVE PLATE		1	3
6	537073601	SPRING		1	
7	503250501	BALL BEARING		1	3
8	537336701	CIRCLIP		1	3
11	537066901	GASKET		1	9
12	537088501	GASKET		1	9
13	537066801	INSERT CRANKCASE		1	9
14	503216618	SCREW IHSCFT		2	9
15	503217716	SCREW IHSCFT		1	9
10	503200303	SCREW IHSCFM	M5X16	1	
9	537085203	CRANKCASE		1	
5	503200303	SCREW IHSCFM	M5X16	1	

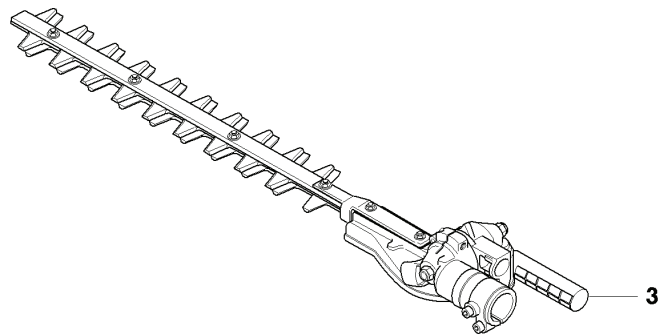
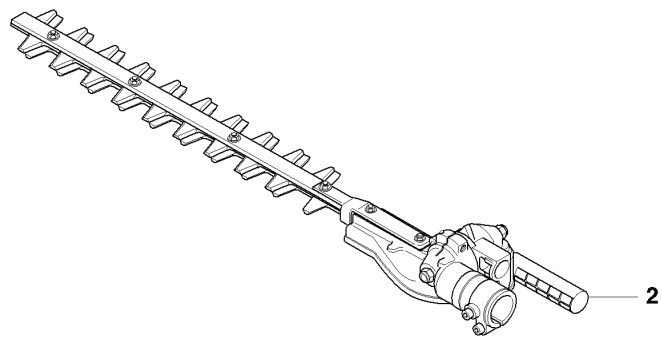
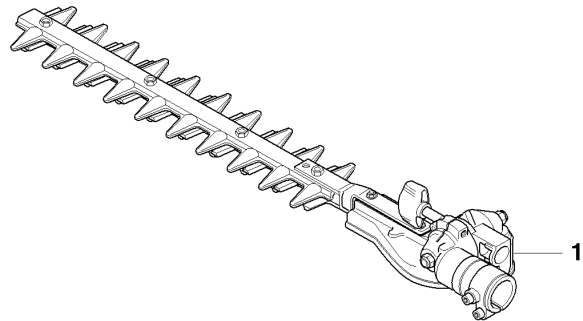
**R** 327HDA65x, HE3x, HE4x  
CRANK SHAFT



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503852474	CRANKSHAFT ASSY		1	
2	503940203	BEARING CAGE		1	1
3	503940501	CUP		1	1
4	503712201	BEARING		1	1
5	503940501	CUP		1	1
6	503940203	BEARING CAGE		1	1

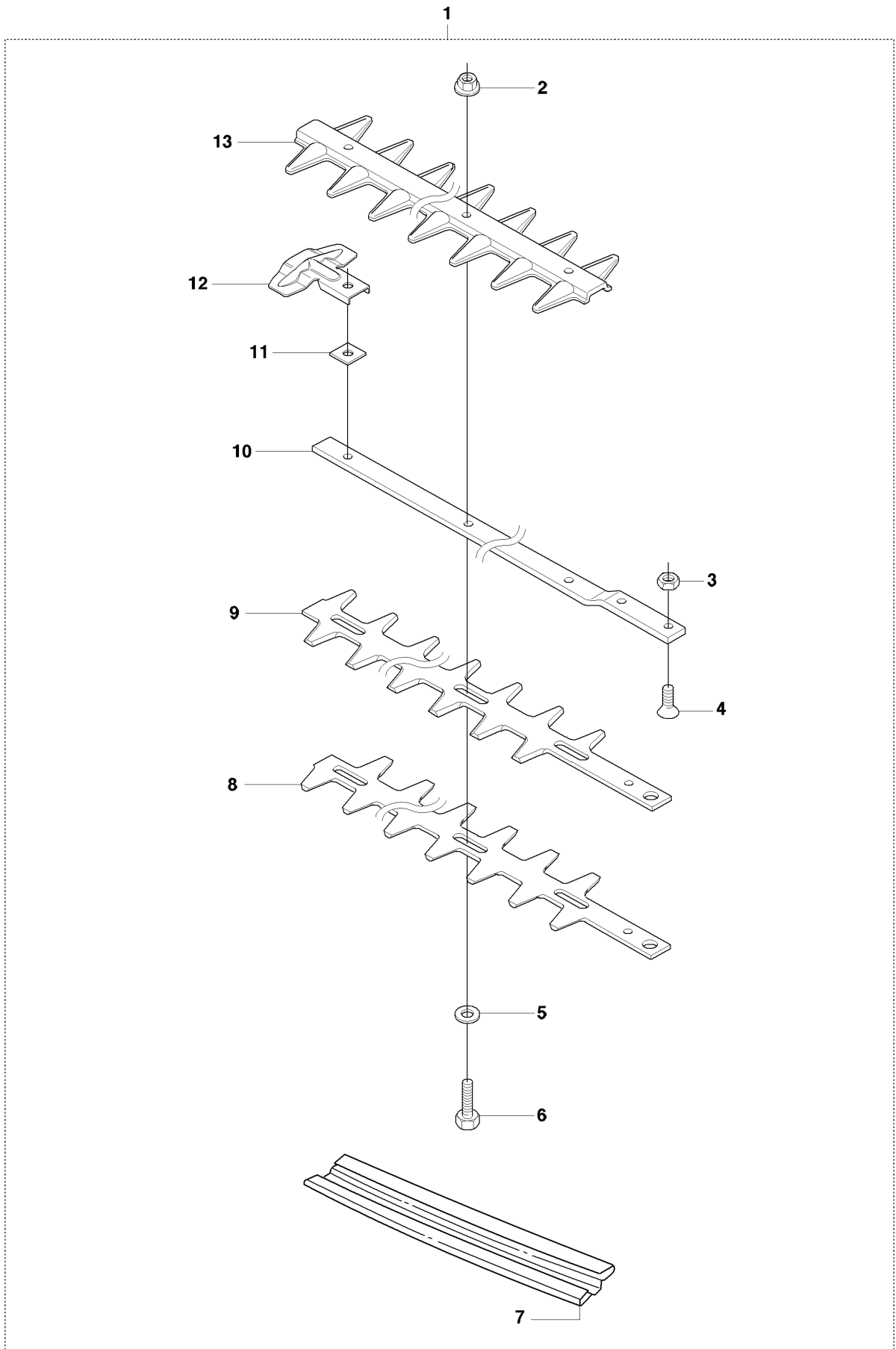
**C** 327 HDA55x, HE3x, HE4x  
CUTTINGSYSTEM



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521919301	CUTTING DECK KIT		1	
2	521919302	CUTTING DECK KIT		1	
3	521919303	CUTTING DECK KIT		1	

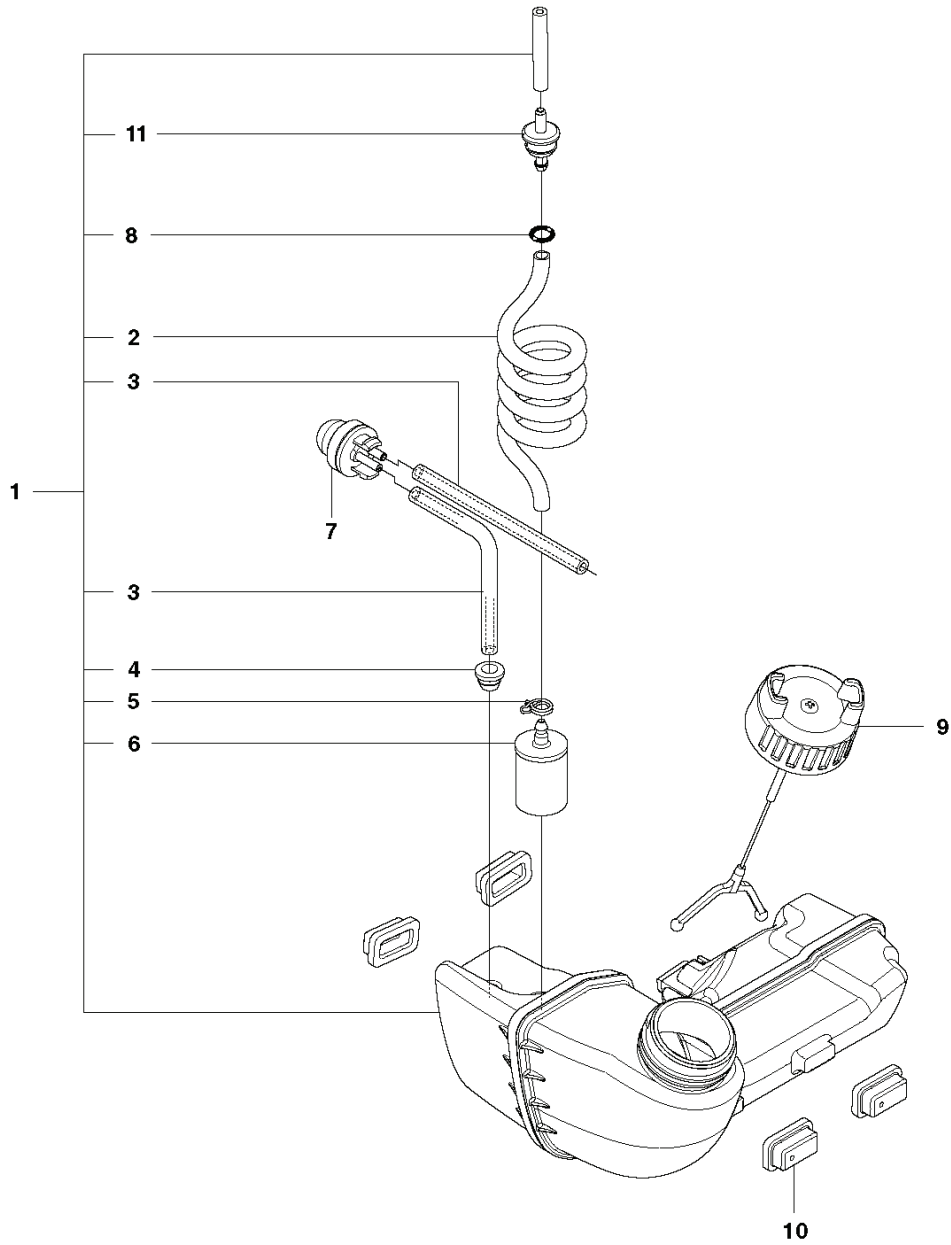
**B** 327HDA65x, HE3x, HE4x, HA110, HA850  
CUTTINGSYSTEM



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1A	505065502	CUTTING DECK		1	
2A	503227502	NUT		4	
3	503221012	HEXAGON NUT		2	
4	725633155	SCREW IHCSFM		2	
5A	503230024	WASHER		4	
6A	503201722	SCREW EHHM		4	
7	581259304	TRANSPORT GUARD		1	
8A	505064801	BLADE		1	
9A	505064801	BLADE		1	
10A	537283901	BEAM		1	
11	544462701	WASHER STEEL		1	
12	537372001	COVER		1	
13	537284401	PROTECTIVE PLATE		1	

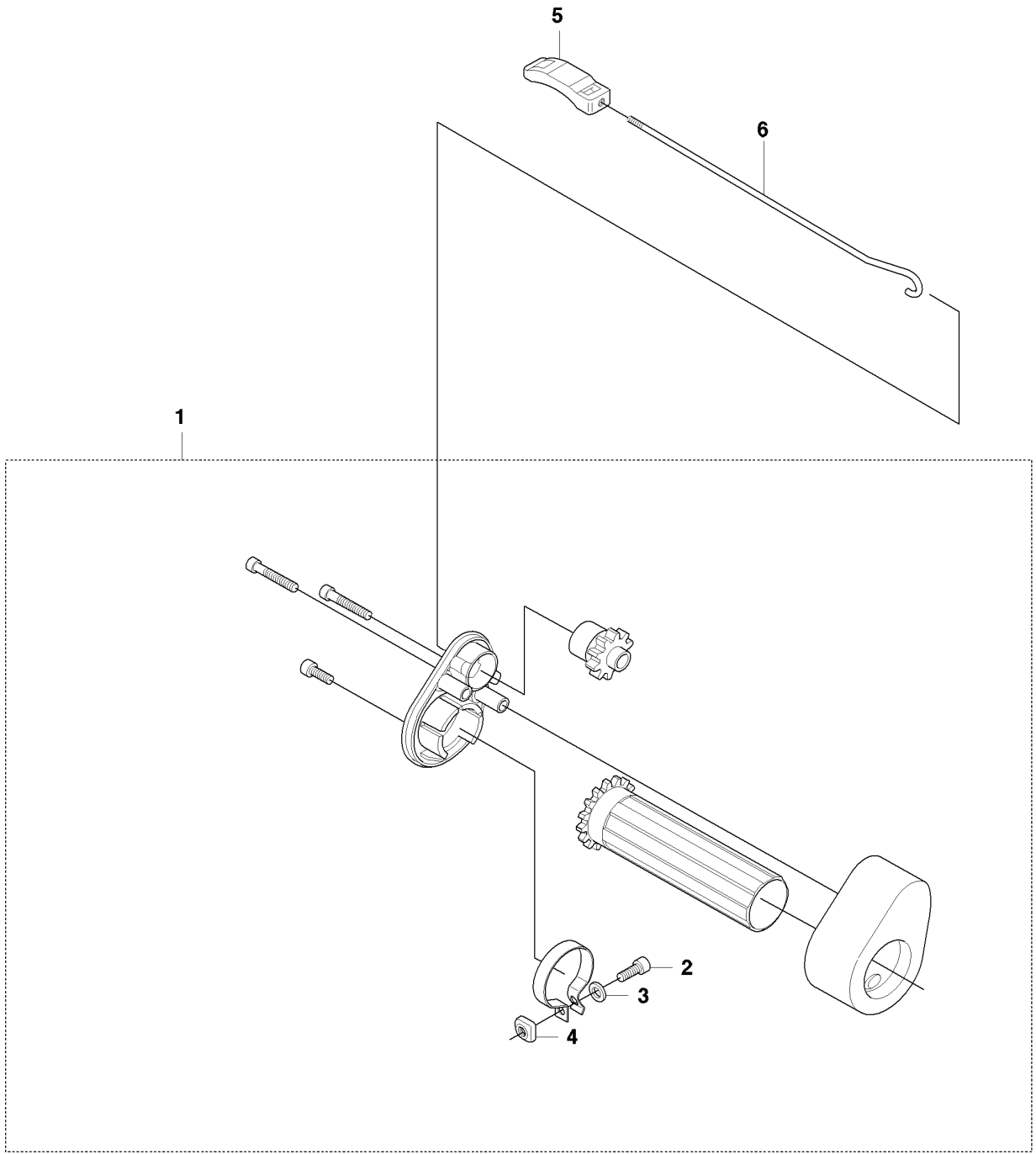
**M** 327HDA65x, HE3x, HE4x  
FUEL TANK



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	584258001	FUEL TANK ASSY		1	
2	581756201	FUEL HOSE		1	1
3	537042401	FUEL HOSE		2	1
4	503735801	BUSHING		2	1
5	504022401	HOSE CLAMP		1	1
6	503443201	FUEL FILTER		1	1
7	503936601	PURGE		1	
8	537184901	O-RING		1	
9	544889702	TANK CAP		1	
10	503911001	SUSPENSION		4	
11	578295601	HOSE NIPPLE		1	2

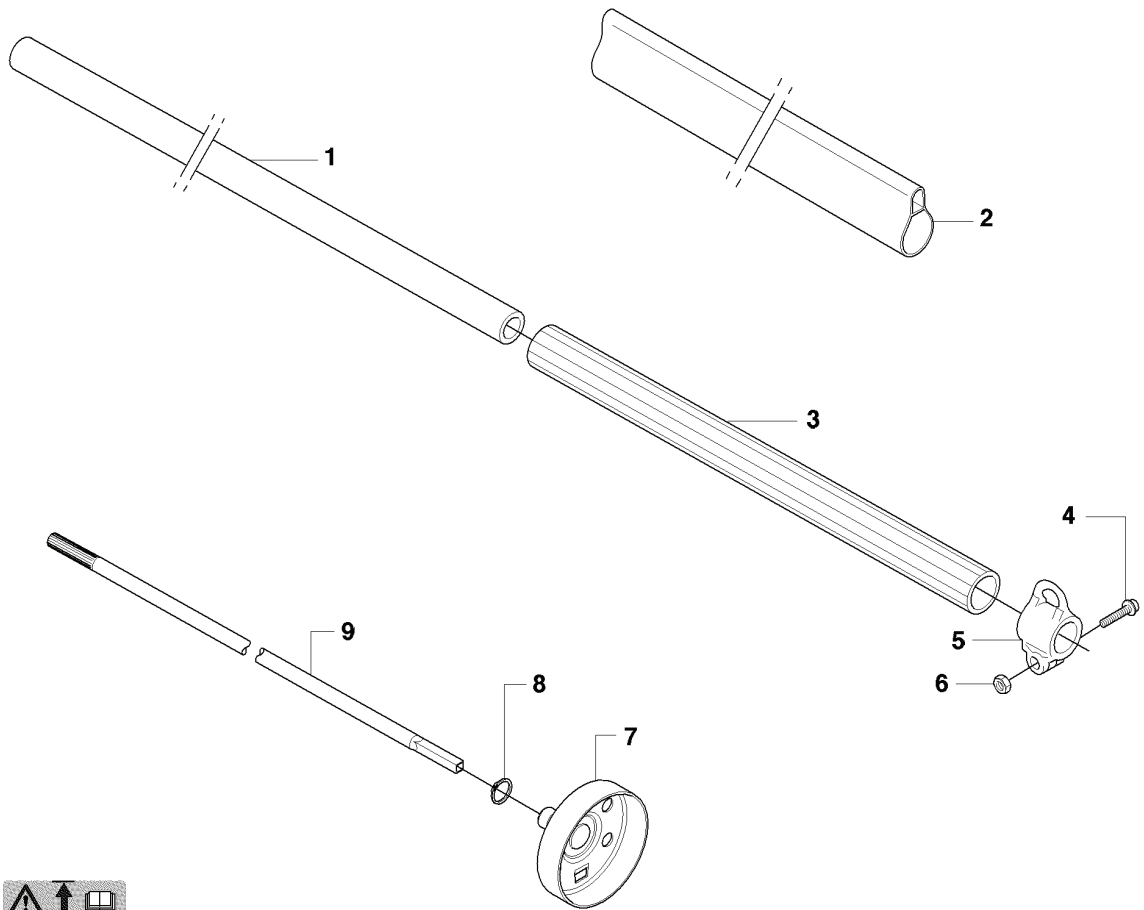
**E** 327 HE4x, 327 HE3x  
LEVER



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537295002	HANDLE		1	
2	725532955	SCREW IHSCM		1	1
3	734114601	WASHER		1	1
4	503226501	SQUARE NUT		1	1
5	537295601	CLAMP		1	
6	522848901	SHAFT		1	

# D3 327HE4x HANDLEBAR



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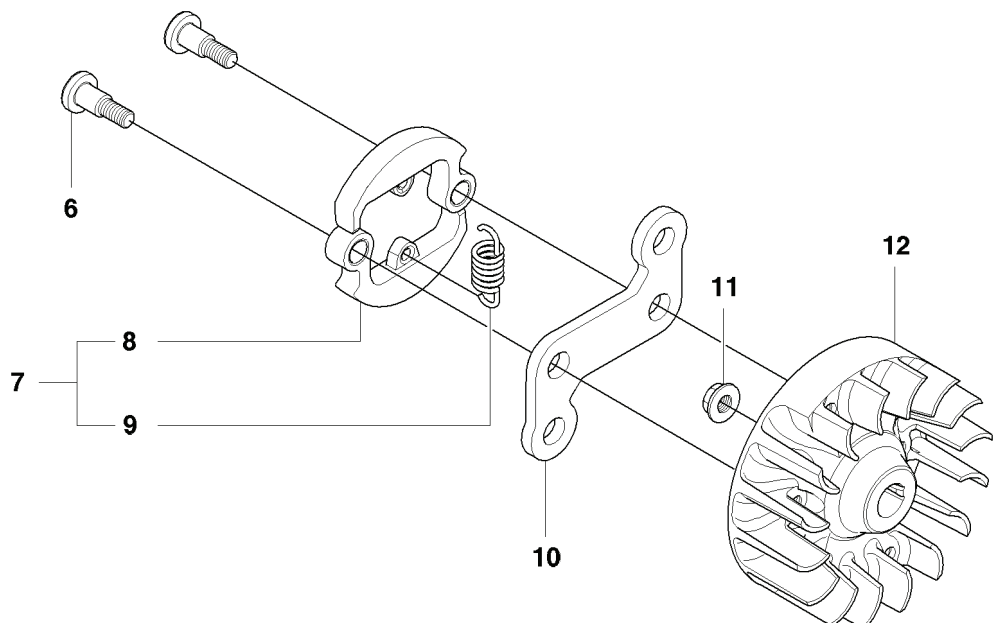
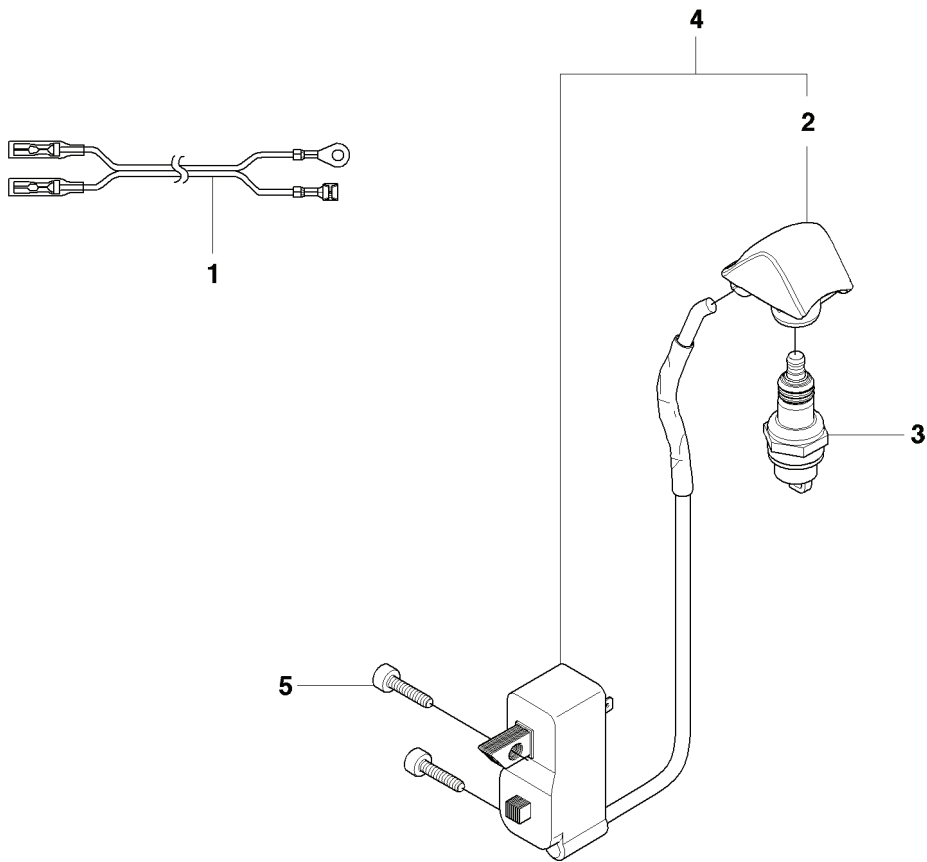
The label contains the following information:

- Warning symbols: a triangle with an exclamation mark, a triangle with a hand, and a triangle with a lightning bolt.
- Instructional icons: a person holding a handlebar, a person using a tool, and a person wearing gloves.
- Text: "N1485", "EUROPE", "CE", "Luk 107", "PF04", and "003".

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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503888801	TUBE		1	
2	537416403	COVER		1	
3	537085502	HANDLE		1	
4	503200716	SCREW IHSCFM		1	
5	503941001	HOOK		1	
6	731231401	HEXAGON NUT		1	
7	537240001	CLUTCH DRUM ASSY		1	
8	735311200	CIRCLIP		1	
9	537234801	DRIVE SHAFT		1	
10	585944001	DECAL		1	

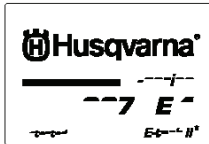
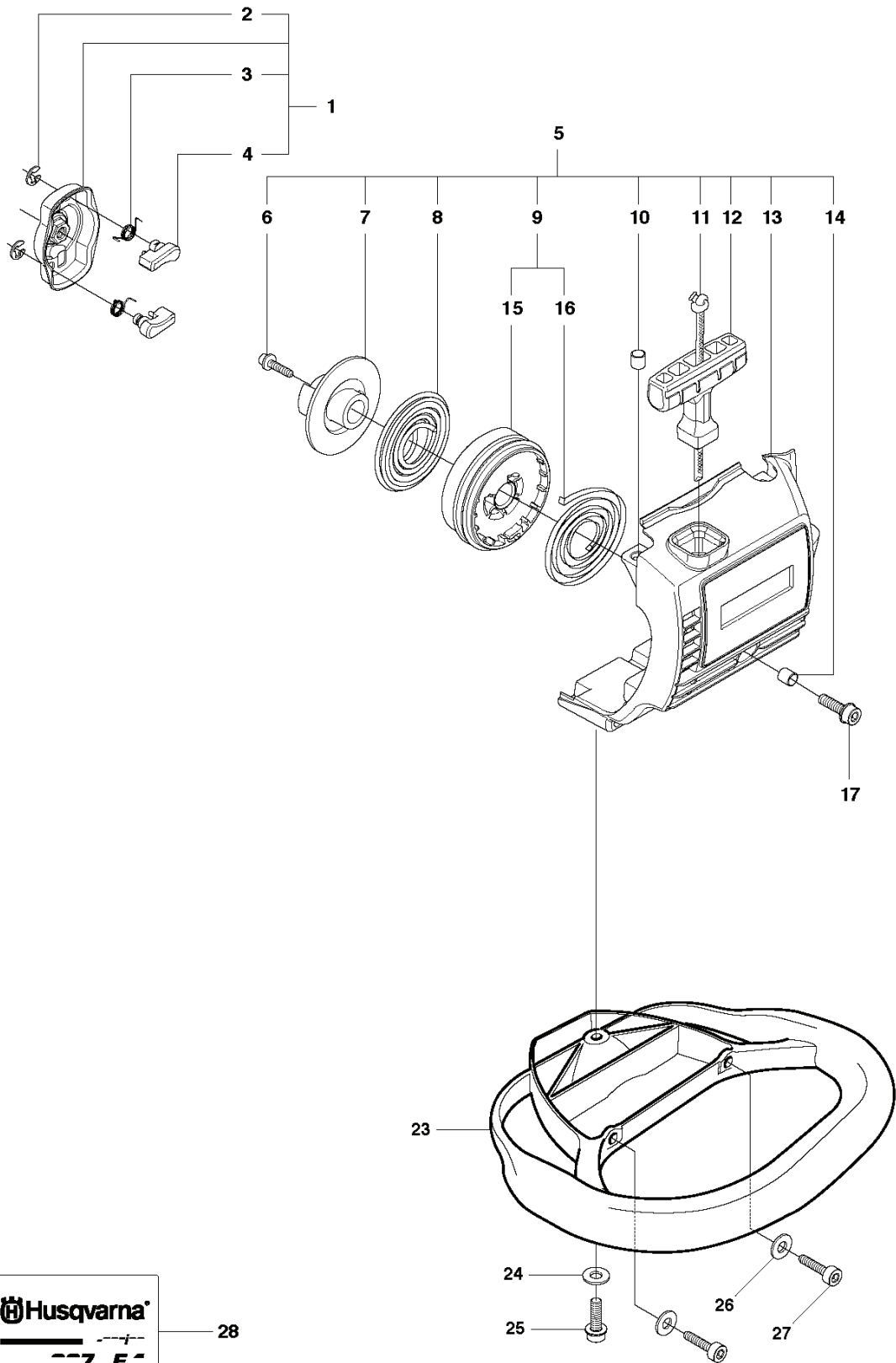
**N** 327HDA65x, HE3x, HE4x  
IGNITION & CLUTCH



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	502493601	SHORT CIRCUIT CABLE		1	
2	537434301	SPARK PLUG CAP		1	4
3	503235109	SPARK PLUG		1	
4	502493701	IGNITION MODULE		1	
5	503216618	SCREW IHSCT		2	
6	503842902	SCREW		2	
7	537040102	CLUTCH ASSY		1	
9	503145101	CLUTCH SPRING		1	9
10	537046802	WASHER		1	
11	537242501	CLUTCH HUB		1	
12	537249602	FLYWHEEL		1	
8	537040002	CLUTCH SHOE		1	

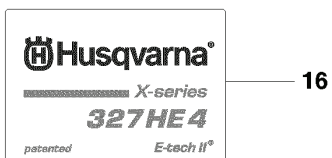
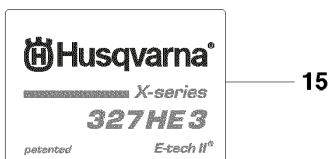
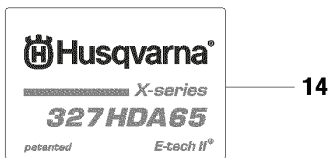
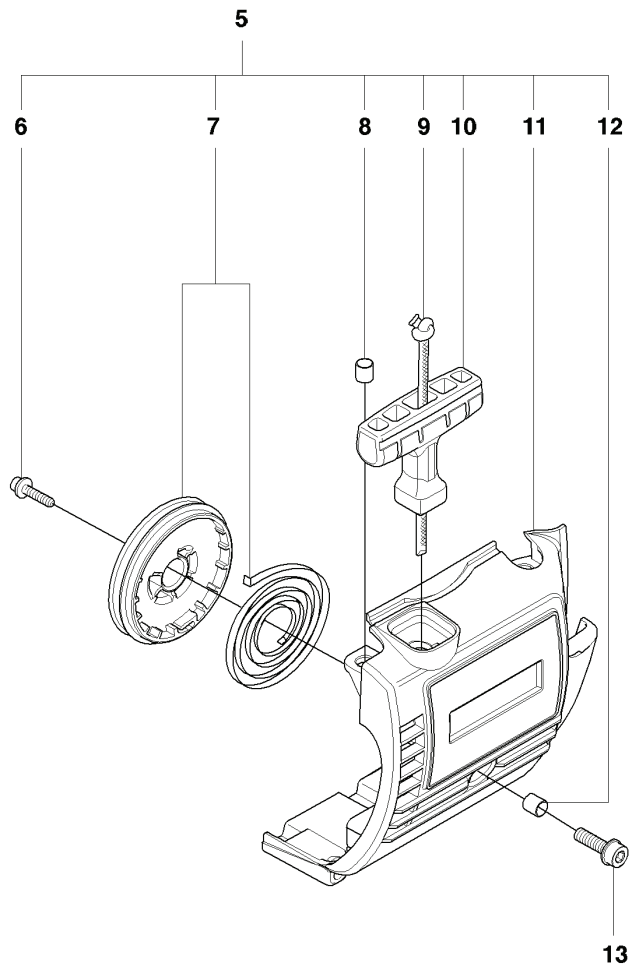
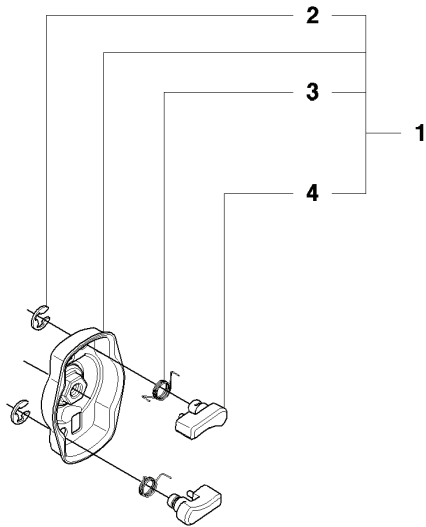
# K2 HE4x STARTER



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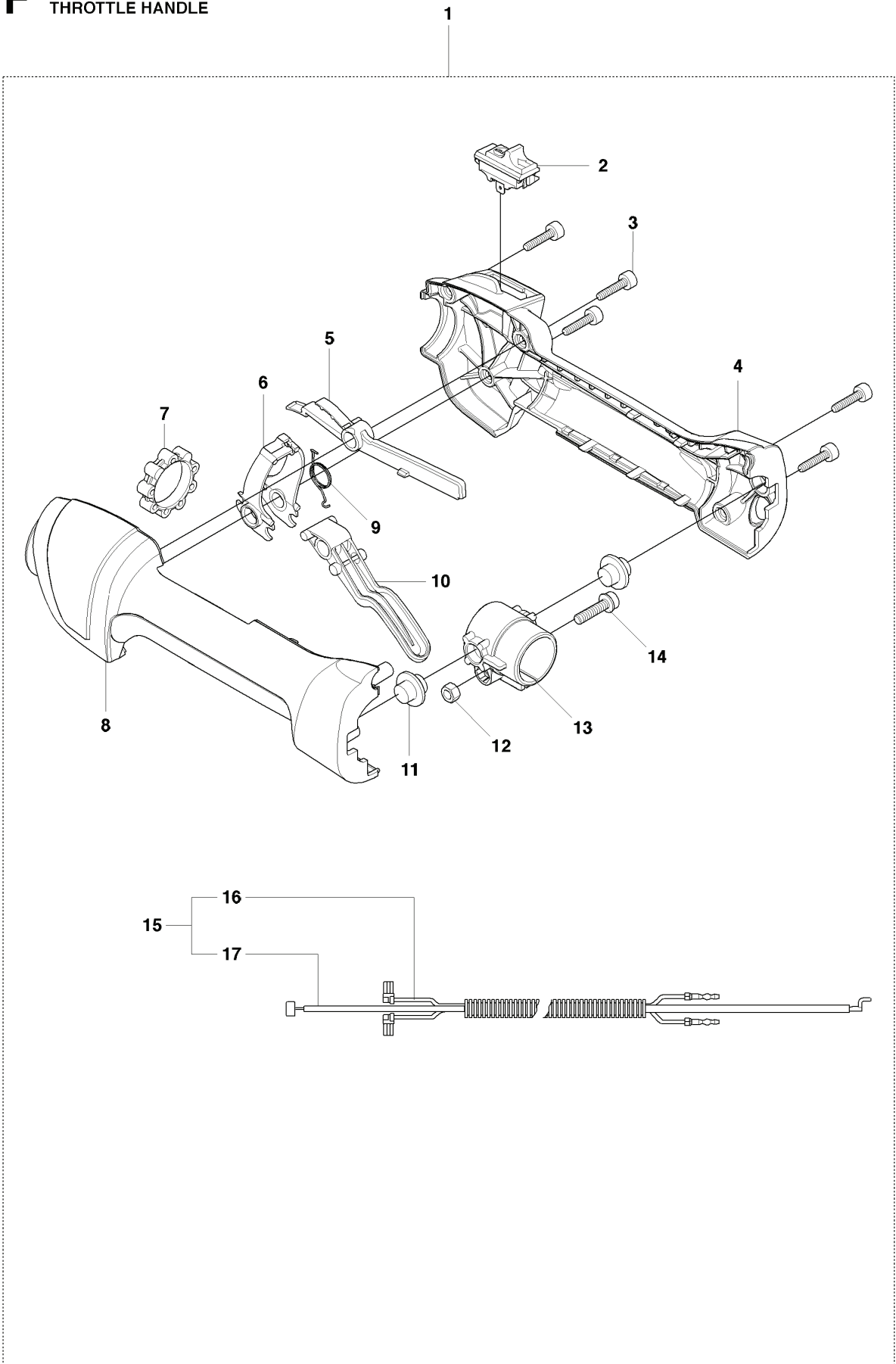
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873305	STARTER PAWL		1	
2	735310820	E-CLIP		2	1
3	503873601	SPRING		2	1
4	503873502	STARTER PAWL		2	1
5	544071102	STARTER ASSY		1	
6	503217725	SCREW IHSCCT		1	5
7	544038701	DRIVER		1	5
8	544038801	SPRING		1	5
9	544166501	STARTER PULLEY ASSY		1	5
10	537379302	SPACING SLEEVE		2	5
11	503858901	STARTER ROPE		1	5
12	537008401	STARTER HANDLE		1	5
13	537411601	STARTER HOUSING		1	5
14	537379302	SPACING SLEEVE		1	5
15	544038601	STARTER PULLEY		1	5,9
16	503859001	RECOIL SPRING		1	5,9
17	503200303	SCREW IHSCFM	M5X16	1	
23	537174501	HANDLE		1	
24	503230042	WASHER		1	
25	503200316	SCREW IHSCFM		1	
26	503230042	WASHER		1	
27	503217516	SCREW IHSCFT		1	
28	537353468	LABEL	327HE4x	1	

**L** 327HDA65x, HE3x, HE4x  
STARTER



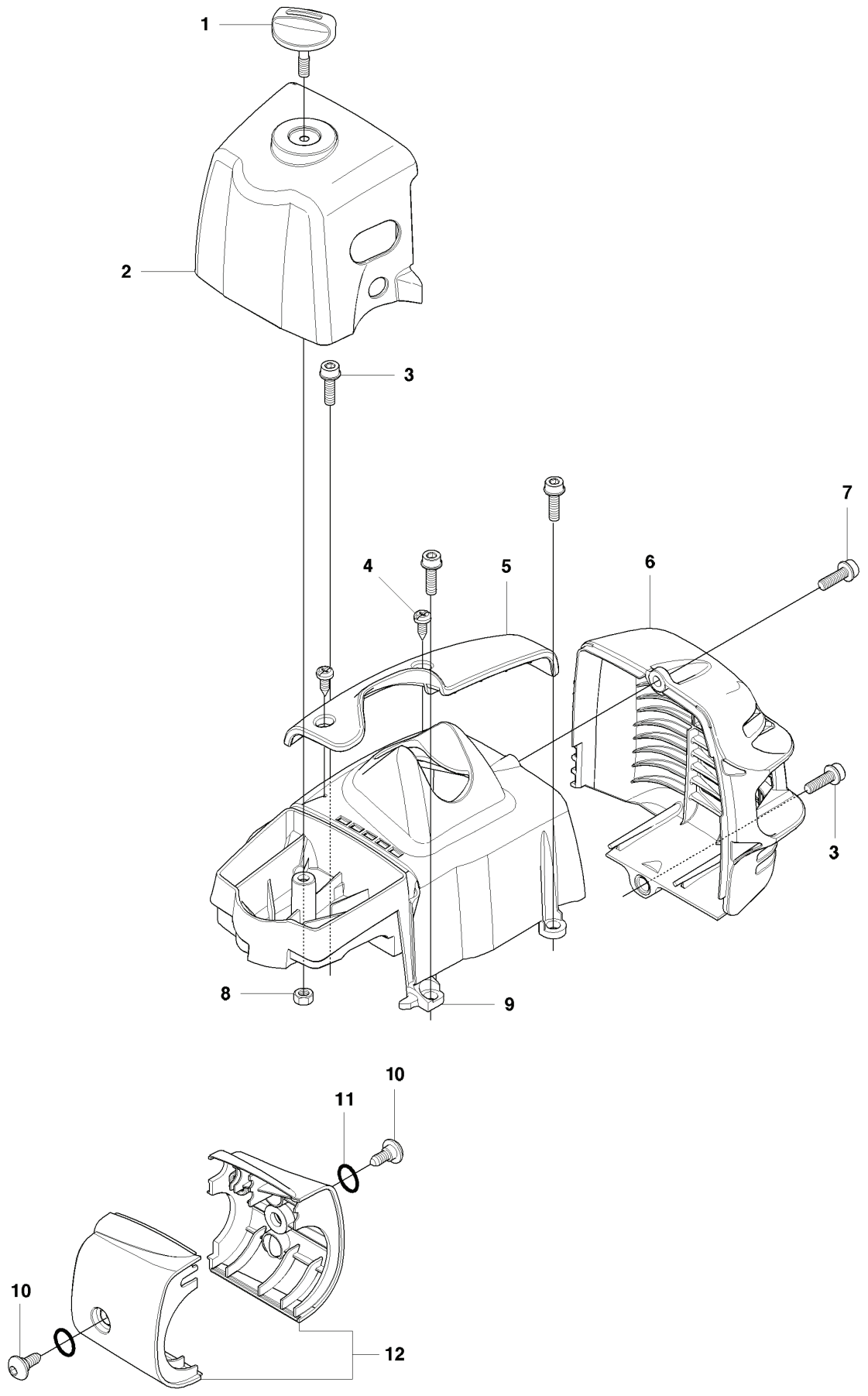
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873305	STARTER PAWL		1	
2	735310820	E-CLIP		2	1
3	503873601	SPRING		1	1
4	503873502	STARTER PAWL		2	1
5	503852806	STARTER ASSY		1	
6	503217716	SCREW IH SCT		1	5
7	503964901	STARTER PULLEY		1	5
8	537379302	SPACING SLEEVE		2	5
9	503858901	STARTER ROPE		1	5
10	537008401	STARTER HANDLE		1	5
11	503858702	STARTER HOUSING		1	5
12	537379302	SPACING SLEEVE		1	5
13	503200316	SCREW IHSCFM		1	
14	537353466	LABEL	327HDA65x	1	
15	537353467	LABEL	327HE3x	1	
16	537353468	LABEL	327HE4x	1	

**F** 327HDA65x, HE3x, HE4x  
THROTTLE HANDLE



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	544143604	CONTROL		1	
2	537419001	SWITCH		1	1
3	503216618	SCREW IHSCT		5	1
4	544100202	HANDLE HALF		1	1
5	503878001	THROTTLE LOCKOUT		1	1
6	503918101	THROTTLE LEVER		1	1
7	503961401	ABSORBER		1	1
8	544100302	HANDLE HALF		1	1
9	544100801	RECOIL SPRING		1	1
10	503877903	THROTTLE TRIGGER		1	1
11	544101702	DAMPER		2	1
12	731231401	HEXAGON NUT		1	1
13	544112101	RETAINER		1	1
14	503200320	SCREW IHSCFM		1	1
15	502651301	WIRING		1	1
16	502531601	SHORT CIRCUIT CABLE		1	1, 16
17	544171703	THROTTLE CABLE ASSY		1	1, 16

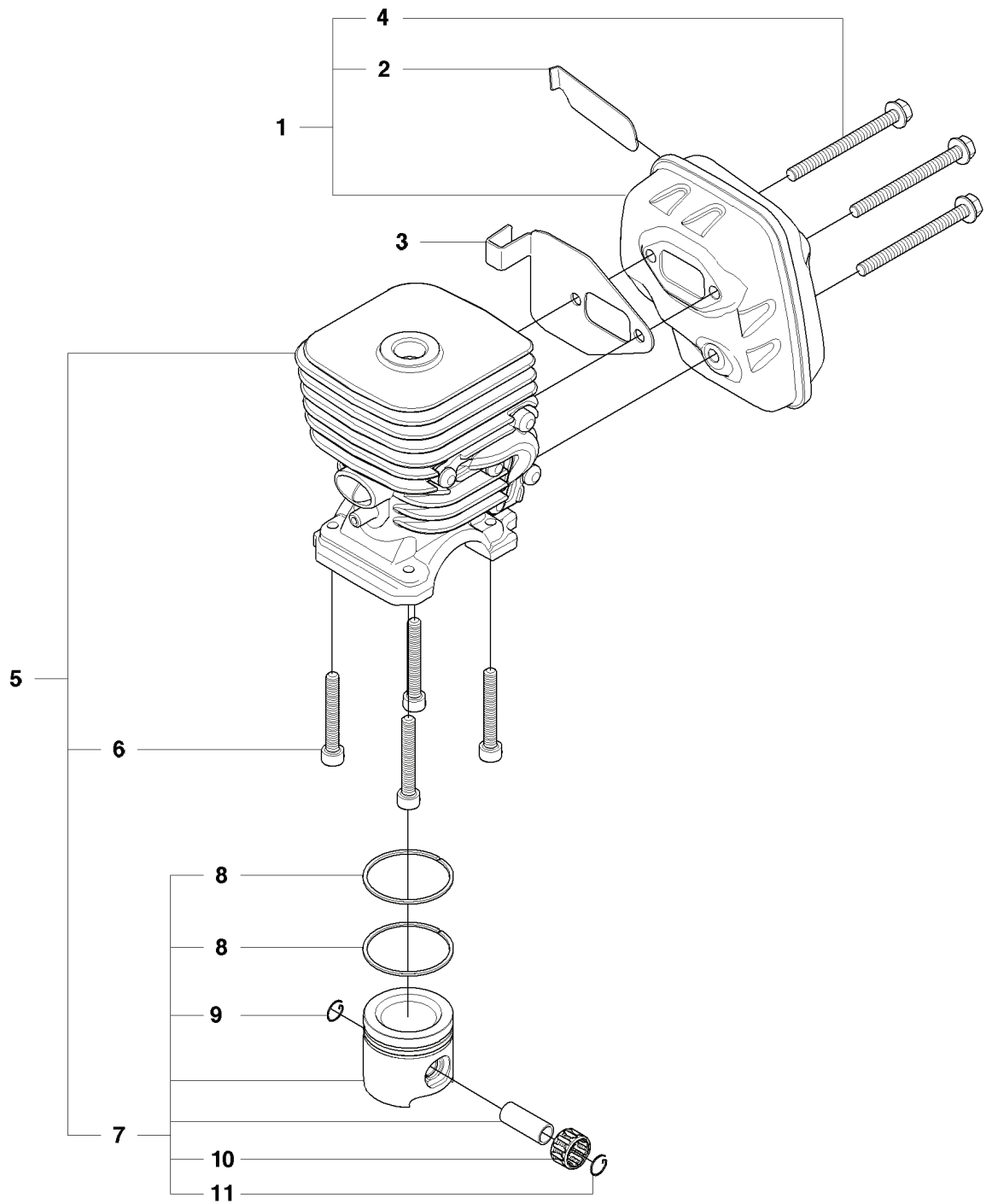
**H** 327HDA65x, HE3x, HE4x  
COVER



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537213210	KNOB		1	
2	502481301	FILTER COVER		1	1
4	503213512	SCREW CCRPANT		2	1
5	502481601	ARM PROTECTION		1	1
6	544848101	HEAT PROTECTOR		1	
7	503217520	SCREW IHSCFT		1	
8	503222401	LOCK NUT		1	
9	502481401	CYLINDER COVER		1	
10	503961301	SCREW		2	
11	740420600	O-RING		2	
12	502481501	COVER		1	
3	503200303	SCREW IHSCFM		1	

**P** 327HDA65x, HE3x, HE4x  
CYLINDER PISTON & MUFFLER



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REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	504037801	MUFFLER KIT		1	
2	537221801	SPARK ARRESTER SCREEN		1	1
3	537014101	GASKET		1	
4	502078101	SCREW EHHFM		3	1
5	537085103	CYLINDER		1	
6	725533755	SCREW IHSCM		4	5
7	537405902	PISTON		1	5
8	537406201	PISTON RING		2	7
9	737440800	CIRCLIP		1	7
10	503712201	BEARING		1	7
11	737440800	CIRCLIP		1	7