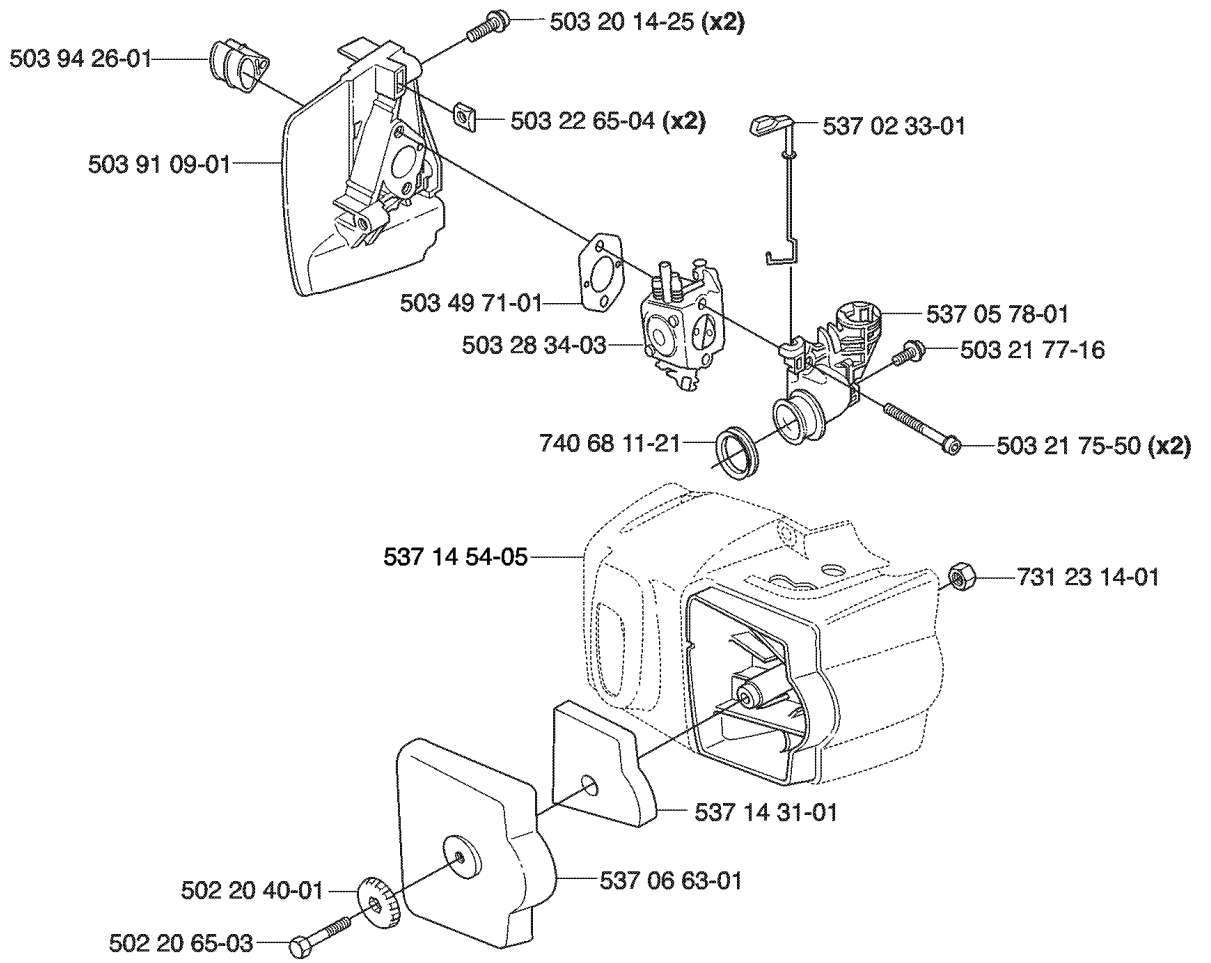


25 HD75 X-SERIES, 20062300001-20081400

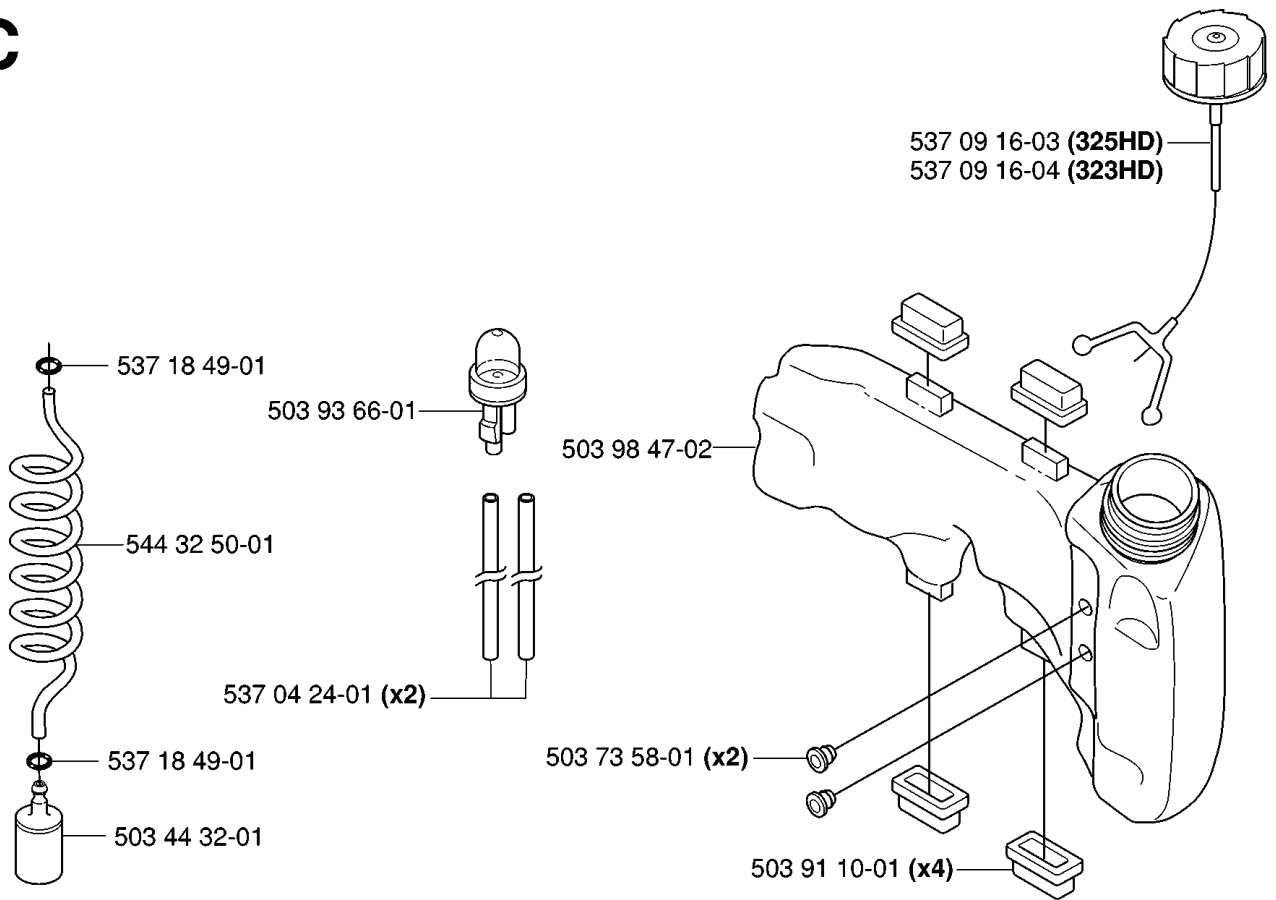
SPARE PARTS LIST

G



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 94 26-01	503942601	INLET PIPE		1	
503 91 09-01	503910901	INSULATION WALL		1	
503 49 71-01	503497101	GASKET		1	
503 28 34-03	503283403	CARBURETTOR		1	
740 68 11-21	740681121	V-RING		1	
537 14 54-05	537145405	CYLINDER COVER		1	
502 20 40-01	502204001	KNOB		1	
502 20 65-03	502206503	SCREW EHHM		1	
537 06 63-01	537066301	FILTER COVER		1	
537 14 31-01	537143101	AIR FILTER ASSY		1	
731 23 14-01	731231401	HEXAGON NUT		1	
503 21 75-50	503217550	SCREW IHSCFT		2	
503 21 77-16	503217716	SCREW IHSCFT		1	
537 05 78-01	537057801	BRACKET		1	
537 02 33-01	537023301	CHOKE CONTROL		1	
503 22 65-04	503226504	SQUARE NUT		2	
503 20 14-25	503201425	SCREW IHSCFMO		2	

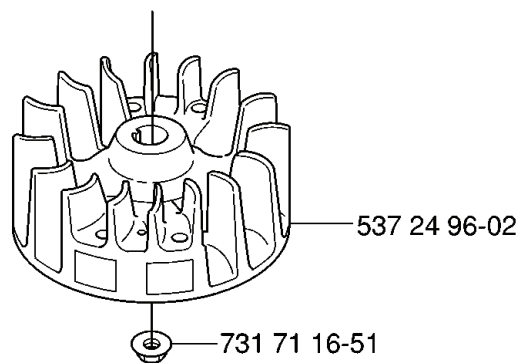
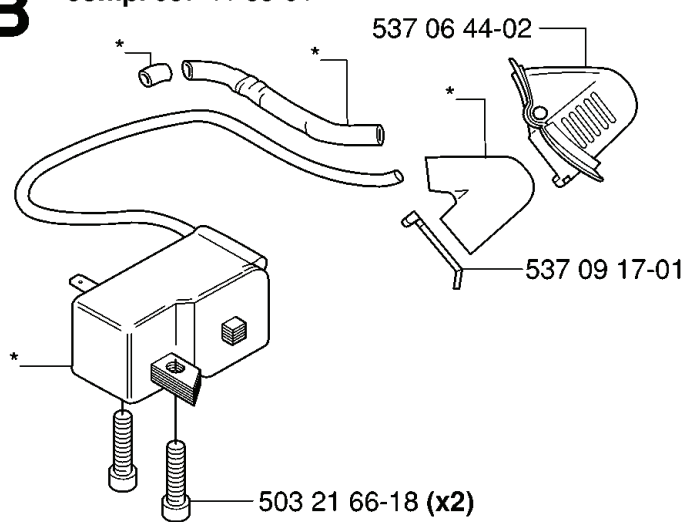
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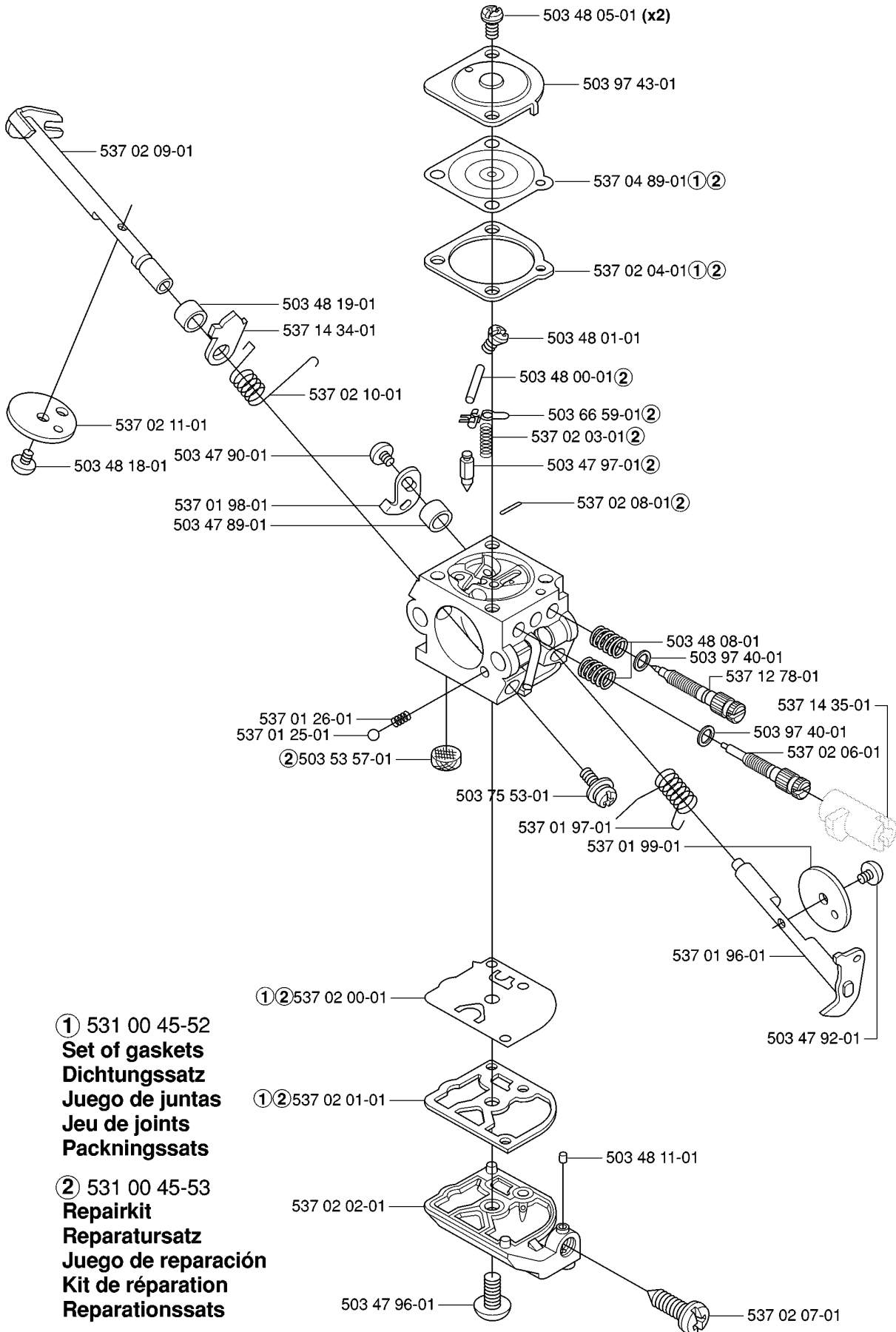
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537 18 49-01	537184901	O-RING		1	
503 93 66-01	503936601	PURGE		1	
544 32 50-01	544325001	FUEL HOSE		1	
537 04 24-01	537042401	FUEL HOSE		2	
503 44 32-01	503443201	FUEL FILTER		1	
503 91 10-01	503911001	SUSPENSION		4	
503 73 58-01	503735801	BUSHING		2	
503 98 47-02	503984702	FUEL TANK		1	
537 09 16-04	537091604	TANK CAP		1	
537 09 16-03	537091603	TANK CAP		1	

B

*compl 537 41 88-01

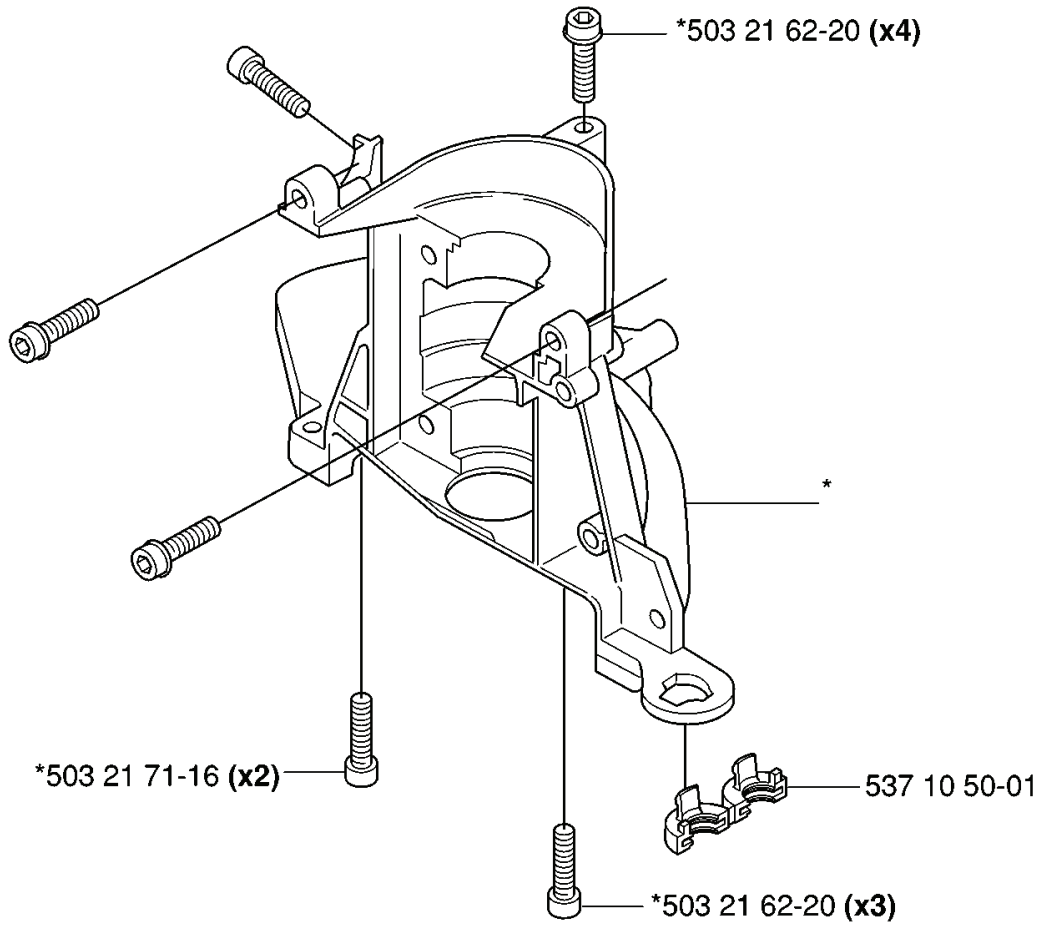


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 41 88-01	537418801	IGNITION MODULE		1	
537 06 44-02	537064402	COVER		1	
537 09 17-01	537091701	SECURING PLATE		1	
503 21 66-18	503216618	SCREW IHSCT		2	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
537 24 96-02	537249602	FLYWHEEL		1	



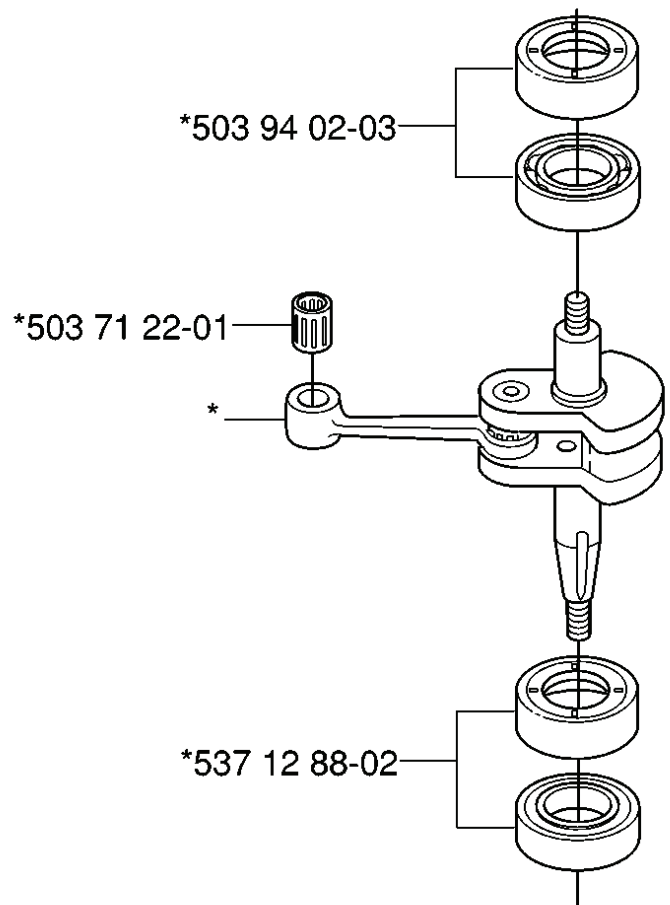
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 28 34-03	503283403	CARBURETTOR		1	
537 02 09-01	537020901	SHAFT ASSY		1	
503 48 19-01	503481901	COLLAR		1	
537 14 34-01	537143401	LEVER		1	
537 02 10-01	537021001	SPRING		1	
537 02 11-01	537021101	VALVE		1	
503 48 18-01	503481801	SCREW		1	
503 47 90-01	503479001	SCREW		1	
537 01 98-01	537019801	LEVER		1	
503 47 89-01	503478901	COLLAR		1	
537 01 26-01	537012601	SPRING		1	
537 01 25-01	537012501	BALL		1	
503 53 57-01	503535701	STRAINER		1	
537 02 00-01	537020001	DIAPHRAGM PUMP		1	
537 02 01-01	537020101	GASKET		1	
537 02 02-01	537020201	COVER		1	
503 47 96-01	503479601	SCREW		1	
537 02 07-01	537020701	SCREW		1	
503 48 11-01	503481101	PIECE		1	
503 47 92-01	503479201	SCREW		1	
537 01 96-01	537019601	SHAFT ASSY		1	
537 01 99-01	537019901	VALVE		1	
537 01 97-01	537019701	SPRING		1	
503 75 53-01	503755301	SCREW		1	
537 02 06-01	537020601	SCREW		1	
537 14 35-01	537143501	RETAINER		1	
537 12 78-01	537127801	SCREW		1	
503 97 40-01	503974001	WASHER		1	
503 48 08-01	503480801	SPRING		1	
537 02 08-01	537020801	PLUG		1	
503 47 97-01	503479701	VALVE		1	
537 02 03-01	537020301	SPRING		1	
503 66 59-01	503665901	LEVER		1	
503 48 00-01	503480001	PIN RETAINING SCREW		1	
503 48 01-01	503480101	SCREW		1	
537 02 04-01	537020401	GASKET		1	
537 04 89-01	537048901	DIAPHRAGM		1	
503 97 43-01	503974301	COVER		1	
503 48 05-01	503480501	SCREW		2	

E *compl 537 04 11-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 04 11-03	537041103	CRANKCASE		1	
503 21 71-16	503217116	SCREW IHSCCT		2	
503 21 62-20	503216220	SCREW IHSCFT		3	
537 10 50-01	537105001	SNAP LOCKING		1	

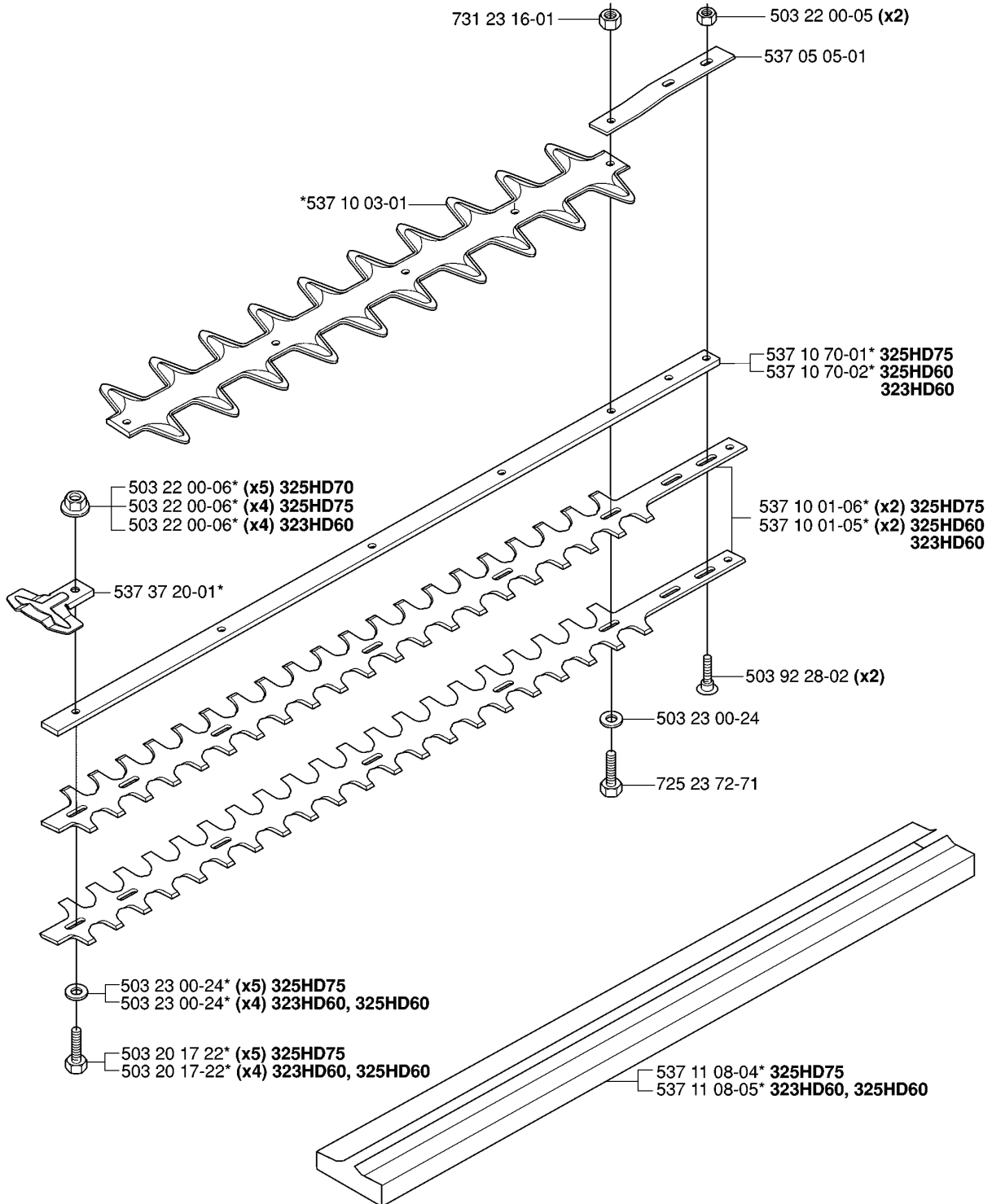
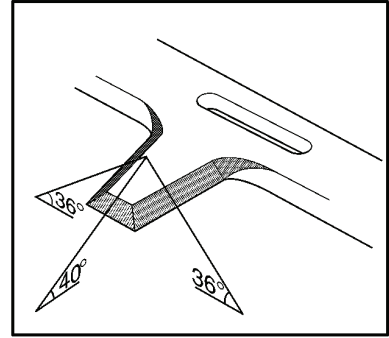
A *compl 537 12 81-77



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 12 81-77	537128177	CRANKSHAFT ASSY		1	
503 94 02-03	503940203	BEARING CAGE		1	
503 71 22-01	503712201	BEARING		1	
537 12 88-02	537128802	BEARING CAGE		1	

J

*compl 537 10 56-09 323HD60, 325HD60
*compl 537 10 56-10 325HD75



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 10 56-09	537105609	CUTTING DECK		1	
537 10 56-10	537105610	CUTTING DECK		1	
731 23 16-01	731231601	HEXAGON NUT		1	
537 10 03-01	537100301	PROTECTIVE PLATE		1	
503 22 00-06	503220006	HEXAGON NUT		4	
537 37 20-01	537372001	COVER		1	
503 20 17-22	503201722	SCREW EHHM		4	
537 11 08-05	537110805	TRANSPORT GUARD		1	
537 11 08-04	537110804	TRANSPORT GUARD		1	
725 23 72-71	725237271	SCREW EHHM		1	
503 23 00-24	503230024	WASHER		1	
503 92 28-02	503922802	SCREW		2	
537 10 01-05	537100105	BLADE		2	
537 10 01-06	537100106	BLADE		2	
537 10 70-02	537107002	BEAM		1	
537 10 70-01	537107001	BEAM		1	
537 05 05-01	537050501	BASEPLATE		1	
503 22 00-05	503220005	HEXAGON NUT		2	

H *compl 544 00 25-01

537 35 34-11 **323HD60**
 537 35 34-20 **325HD60**
 537 35 34-21 **325HD75**



537 35 34-11 **323HD60**

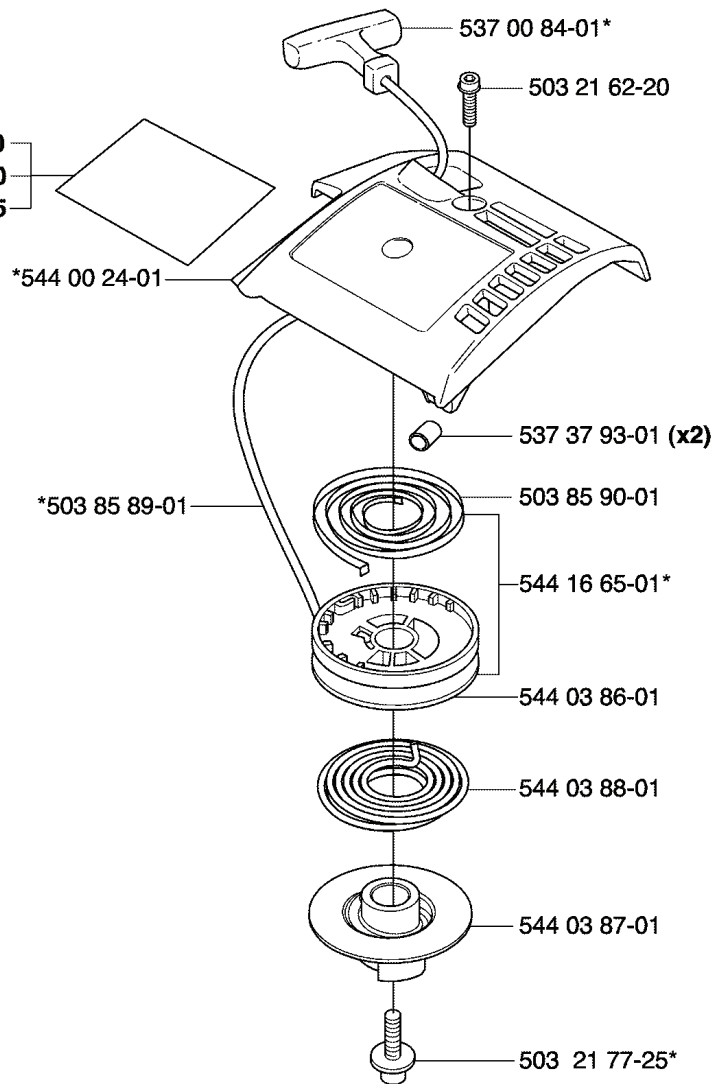
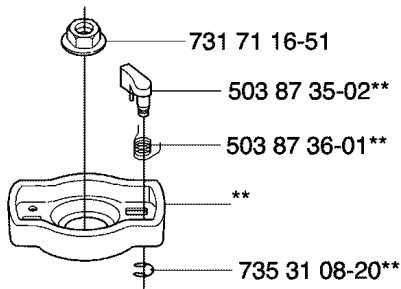


537 35 34-20 **325HD60**



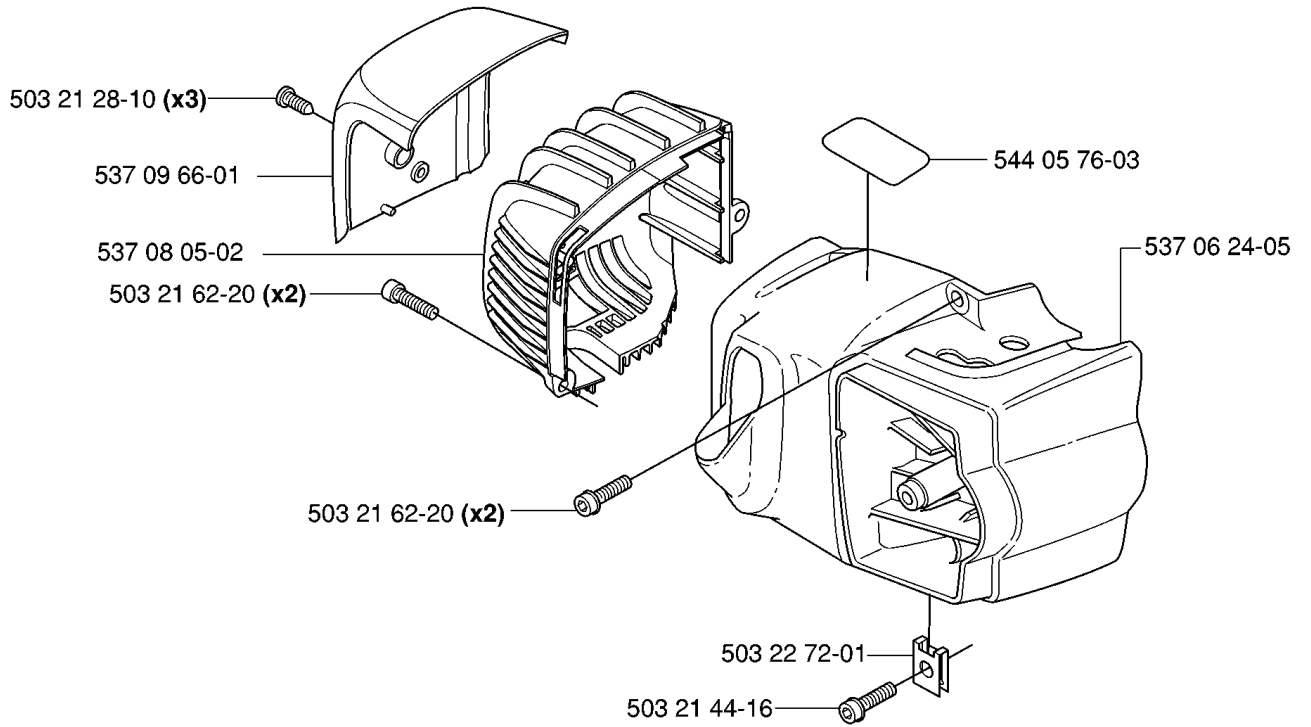
537 35 34-21 **325HD75**

****compl 503 87 33-02**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
544 00 25-01	544002501	STARTER ASSY		1	
537 35 34-20	537353420	LABEL		1	
537 35 34-21	537353421	LABEL		1	
537 35 34-11	537353411	LABEL		1	
503 87 33-02	503873302	BRIDGE		1	
731 71 16-51	731711651	HEXAGON NUT FLANGE		1	
503 87 35-02	503873502	STARTER PAWL		1	
503 87 36-01	503873601	SPRING		1	
735 31 08-20	735310820	E-CLIP		1	
503 21 77-25	503217725	SCREW IHSC T		1	
544 03 87-01	544038701	DRIVER		1	
544 03 88-01	544038801	SPRING		1	
544 03 86-01	544038601	STARTER PULLEY		1	
544 16 65-01	544166501	STARTER PULLEY ASSY		1	
503 85 90-01	503859001	RECOIL SPRING		1	
537 37 93-01	537379301	SPACING SLEEVE		2	
503 85 89-01	503858901	STARTER ROPE		1	
544 00 24-01	544002401	STARTER HOUSING		1	
503 21 62-20	503216220	SCREW IHSC FT		1	
537 00 84-01	537008401	STARTER HANDLE		1	

F

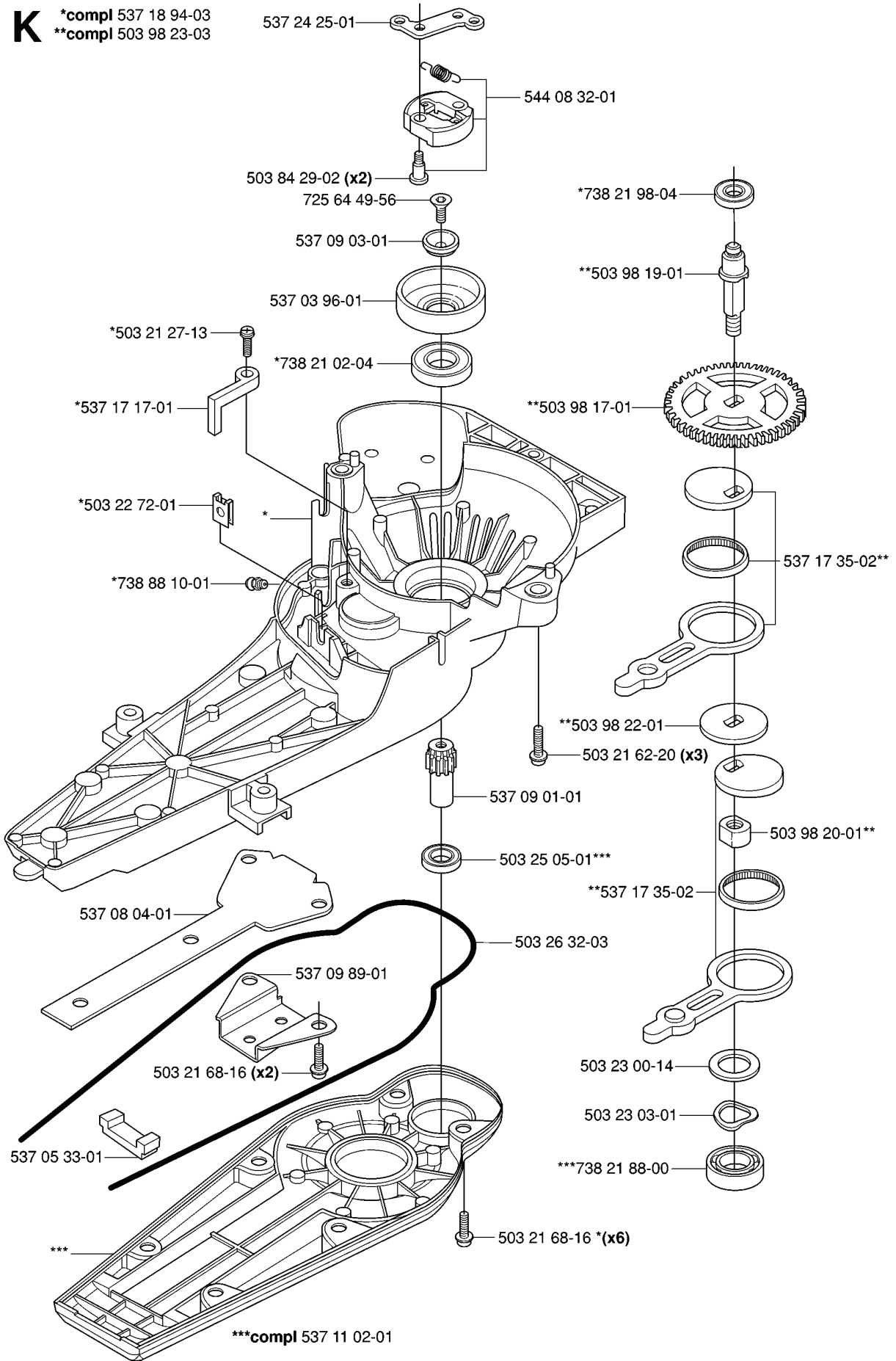


544 05 76-03

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
503 21 28-10	503212810	SCREW CCRPANT		3	
537 09 66-01	537096601	HEAT SHIELD		1	
537 08 05-02	537080502	HEAT PROTECTOR		1	
503 21 62-20	503216220	SCREW IHSCFT		2	
544 05 76-03	544057603	LABEL		1	
503 21 44-16	503214416	SCREW IHSCFTO		1	
503 22 72-01	503227201	SPEED NUT		1	
537 06 24-05	537062405	CYLINDER COVER		1	

K

*compl 537 18 94-03
**compl 503 98 23-03



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 18 94-03	537189403	GEAR HOUSING		1	
503 98 23-03	503982303	DRIVE SHAFT		1	
537 24 25-01	537242501	CLUTCH HUB		1	
503 84 29-02	503842902	SCREW		2	
725 64 49-56	725644956	SCREW IHCSFM		1	
537 09 03-01	537090301	WASHER		1	
537 03 96-01	537039601	CLUTCH DRUM		1	
738 21 02-04	738210204	BALL BEARING		1	
503 21 27-13	503212713	SCREW CCRPANT		1	
537 17 17-01	537171701	BRACKET		1	
503 22 72-01	503227201	SPEED NUT		1	
738 88 10-01	738881001	LUBRICATION NIPPLE		1	
537 08 04-01	537080401	WEAR PLATE		1	
537 09 89-01	537098901	GUIDE PLATE		1	
537 05 33-01	537053301	SEALING		1	
537 11 02-01	537110201	HUB CAP		1	
503 21 68-16	503216816	SCREW IHSCCT		6	
738 21 88-00	738218800	BALL BEARING		1	
503 23 03-01	503230301	WASHER		1	
503 23 00-14	503230014	WASHER		1	
503 26 32-03	503263203	O-RING		1	
537 17 35-02	537173502	CONNECTING ROD		1	
503 25 05-01	503250501	BALL BEARING		1	
537 09 01-01	537090101	GEAR WHEEL SHAFT		1	
503 98 20-01	503982001	NUT		1	
503 21 62-20	503216220	SCREW IHSCFT		3	
503 98 22-01	503982201	SPACER		1	
503 98 17-01	503981701	GEAR RIM		1	
503 98 19-01	503981901	DRIVE SHAFT		1	
738 21 98-04	738219804	BALL BEARING		1	
544 08 32-01	544083201	CLUTCH ASSY		1	

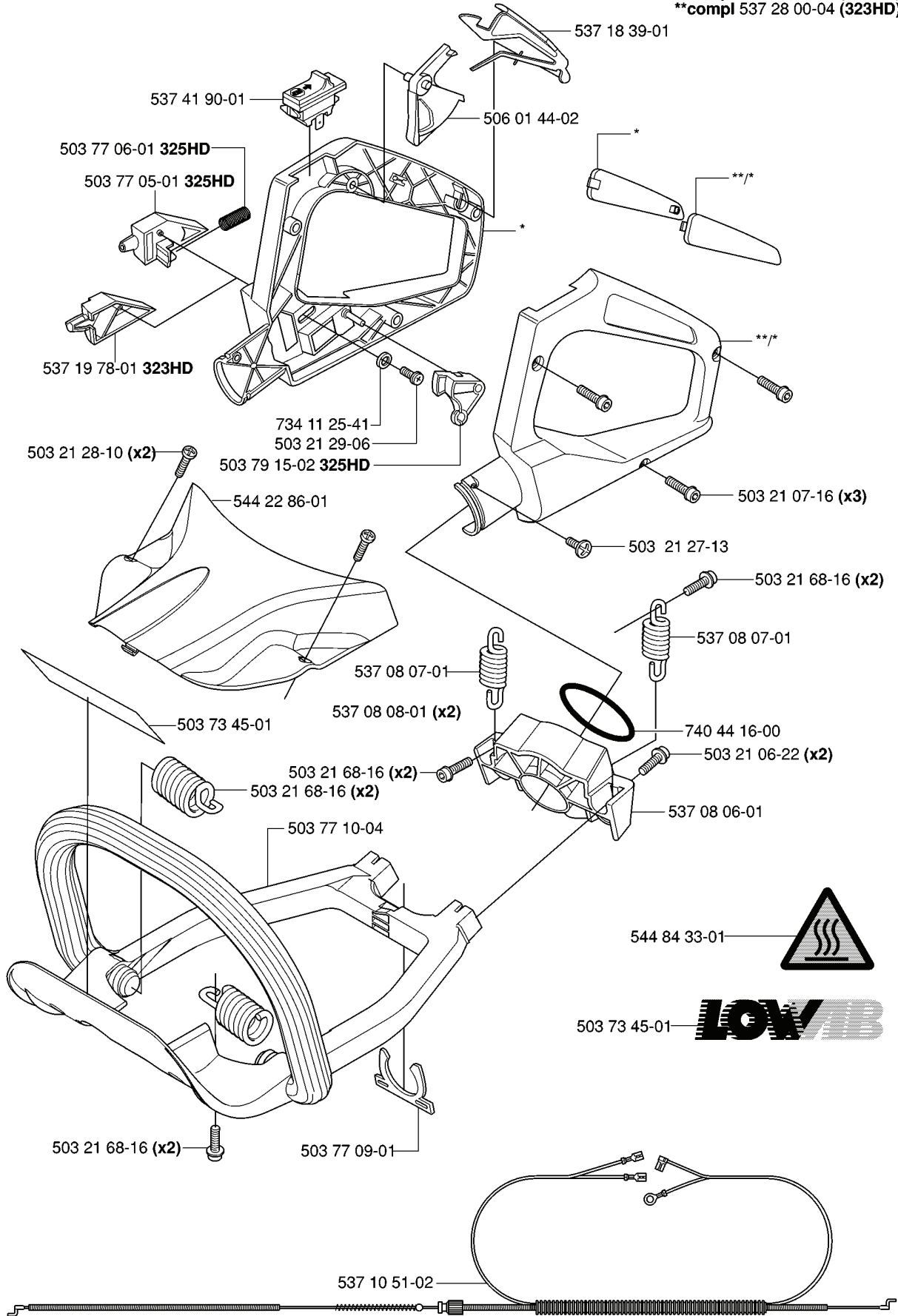
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*compl 537 28 00-05 (325HD)

*compl 537 28 00-06 (323HD)

**compl 537 28 00-03 (325HD)

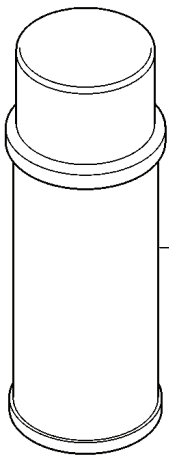
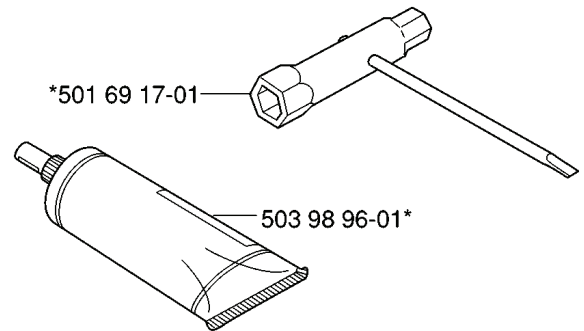
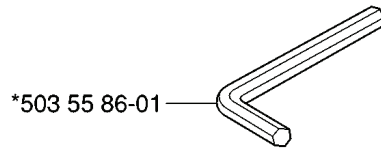
**compl 537 28 00-04 (323HD)



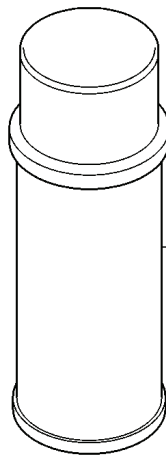
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
537 41 90-01	537419001	SWITCH		1	
503 77 06-01	503770601	RECOIL SPRING		1	
503 77 05-01	503770501	LOCKING BUTTON		1	
537 19 78-01	537197801	COVER		1	
503 21 28-10	503212810	SCREW CCRPANT		2	
734 11 25-41	734112541	WASHER		1	
503 21 29-06	503212906	SCREW CCRPANT		1	
503 79 15-02	503791502	LATCH		1	
544 22 86-01	544228601	HEAT PROTECTOR		1	
537 08 07-01	537080701	SPRING		1	
537 08 08-01	537080801	SPRING		2	
503 73 45-01	503734501	LABEL		1	
503 77 10-04	503771004	FRONT HANDLE		1	
503 77 09-01	503770901	SECURING PLATE		1	
537 10 51-02	537105102	WIRING		1	
544 84 33-01	544843301	LABEL		1	
537 08 06-01	537080601	SPRING		1	
503 21 06-22	503210622	SCREW IHST		2	
740 44 16-00	740441600	O-RING		1	
503 21 68-16	503216816	SCREW IHST		2	
503 21 27-13	503212713	SCREW CCRPANT		1	
503 21 07-16	503210716	SCREW IHST		3	
506 01 44-02	506014402	THROTTLE TRIGGER		1	
537 18 39-01	537183901	THROTTLE LOCKOUT		1	
537 28 00-04	537280004	HANDLE ASSY		1	
537 28 00-03	537280003	HANDLE ASSY		1	
537 28 00-06	537280006	HANDLE ASSY		1	
537 28 00-05	537280005	HANDLE ASSY		1	

N Accessories
Zubehöre
Accessoires
Accessorios
Tillbehör

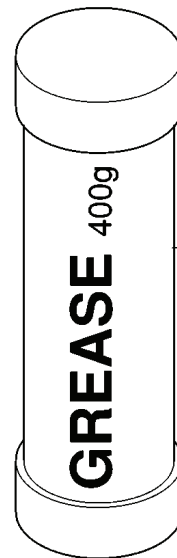
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531 00 75-13 **UL22**



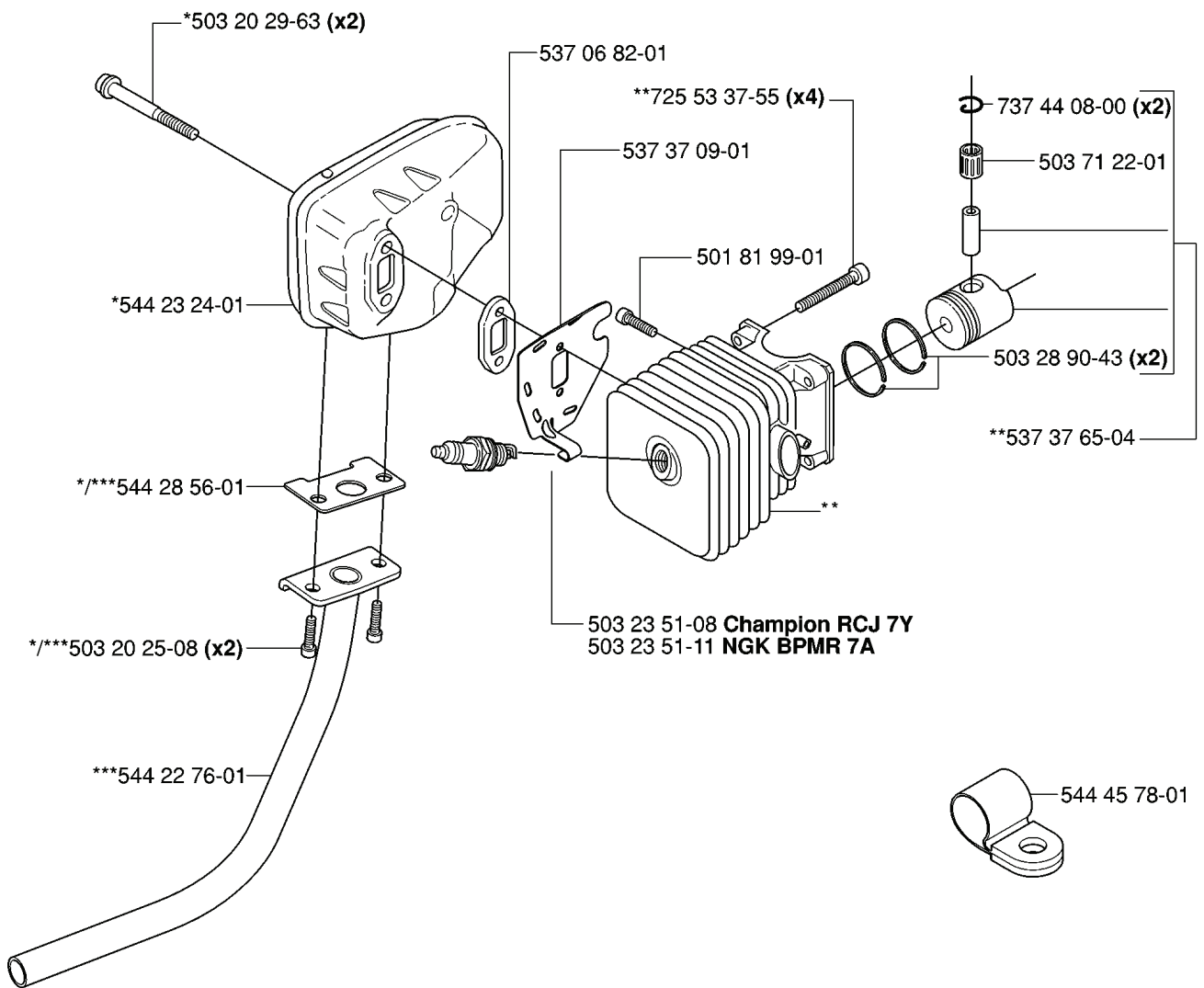
531 00 75-12 **UL21**



531 00 92-05

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
5035586-01	503558601	SPANNER		1	
5022160-09	502216009	ACCESSORY BAG		1	
5310075-13	531007513	GREASE		1	
5310075-12	531007512	GREASE		1	
5310092-05	531009205	GREASE		1	
5039896-01	503989601	GREASE		1	
5016917-01	501691701	COMBINATION WRENCH		1	

D *compl 544 39 08-01
 **compl 537 03 20-08
 ***compl 544 39 09-01



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
544 39 08-01	544390801	MUFFLER KIT		1	
537 03 20-08	537032008	CYLINDER		1	
544 39 09-01	544390901	EXHAUST PIPE		1	
503 20 29-63	503202963	SCREW IHSCFM		2	
544 23 24-01	544232401	MUFFLER ASSY		1	
544 28 56-01	544285601	GASKET		1	
503 20 25-08	503202508	SCREW IHSCM		2	
544 22 76-01	544227601	EXHAUST PIPE		1	
503 23 51-11	503235111	SPARK PLUG		1	
503 23 51-08	503235108	SPARK PLUG		1	
501 81 99-01	501819901	SCREW		1	
537 37 09-01	537370901	AIR CONDUCTOR		1	
725 53 37-55	725533755	SCREW IHSCM		4	
537 06 82-01	537068201	SPACER		1	
737 44 08-00	737440800	CIRCLIP		2	
503 71 22-01	503712201	BEARING		1	
503 28 90-43	503289043	PISTON RING		2	
537 37 65-04	537376504	PISTON		1	
544 45 78-01	544457801	LOOP		1	