## Illustrated part list IPL update Instruction Husqvarna Division; Handheld Huskvarna



## Product Name(s)

525L

## Description of change

1. Change of supplier

Comments

1.	Below items are fully interchangeable						
	New part no	Name	Excl. part no.				
	590710101	SPARK PLUG	576598101				
	597648101	BEARING	506610301				
	586656602	CRANKSHAFT	586656601				
	579645713	TANK CAP	579645703				
	581110502	DRIVE SHAFT	581110501				
	597967305	HOSE ASSY	579210302				
	588171401	SPACER	521769701				
	580523602	MUFFLER ASSY	580523601				
	581308602	CRANKCASE	581308601				
	596968101	DIAPHGRAM PUMP	502213601				
	521578301	PISTON ASSY	584901201				

- Starter and Starter pulley assembly are interchangeable. However, sub-component are not interchangeable. Assy sub-component must be changed according to the assy structure. Mixing new sub-component with old article assembly is not allowed, and vice versa. For Up to s/n 20202499999, must replace with complete assy.
- 3. Ignition coil and flywheel are not interchangeable and must be replaced according to its partner article. Mixing between old article ignition coil/flywheel with new article flywheel/ignition coil is not allowed. For Up to s/n 20202499999, must replace with complete assy.

Introduced from

Serial number / Date	Remark		
20202500001	From December 2020 production, all finished goods have new component		

## **Illustrated part list IPL update** Instruction Husqvarna Division; Handheld Huskvarna



IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
Ignition & clutch	6	590710101	SPARK PLUG	576598101	
Crankshaft	5	597648101	BEARING	506610301	
Crankshaft	6	586656602	CRANKSHAFT	586656601	
Fuel tank	5	579645713	TANK CAP	579645703	
Starter	1	596330401	STARTER PULLEY	581146501	
Starter	2	501939001	E-RING		From s/n 20202500001
Starter	3	596330801	SPRING		From s/n 20202500001
Starter	4	596330501	RATCHET		From s/n 20202500001
Starter	5	596249001	STARTER ASSY	578992501	
Starter	7	596248901	ROPE		From s/n 20202500001
Starter	8	596247701	STARTER PULLEY		From s/n 20202500001
Starter	9	596248601	SPIRAL SPRING		From s/n 20202500001
Shaft & handle	13	581110502	DRIVE SHAFT	581110501	
Ignition & clutch	17	587252001	FLYWHEEL		From s/n 20202500001
Ignition & clutch	17	578967801			Up to s/n 20202499999
Ignition & clutch	1	587294701	IGNITION COIL		From s/n 20202500001
Ignition & clutch	1	588141501			Up to s/n 20202499999
Ignition & clutch	2	588945901	IGNITION CABLE		From s/n 20202500001
Ignition & clutch	3	588945601	TUBE		From s/n 20202500001
Ignition & clutch	4	588945801	SPARK PLUG CAP		From s/n 20202500001
Ignition & clutch	5	588945701	SPRING		From s/n 20202500001
Fuel tank	2	597967305	HOSE ASSY	579210302	
Ignition & clutch	8	588171401	SPACER	521769701	
Cylinder, piston & muffler	10	580523602	MUFFLER ASSY	580523601	
Crankcase	11	581308602	CRANKCASE	581308601	
Carburetor	6	596968101	DIAPHGRAM PUMP	502213601	
Carburetor	16	521578301	PISTON ASSY	584901201	



1. Starter Assembly

Refer to Article No. of starter assembly to determine sub-component article



2. Starter pulley assembly

Refer to Article No. of starter pulley assembly to determine sub-component article \*Old component does not have Article No. printed on the part.



3. Ignition coil and flywheel

Refer to article No. of ignition coil to determine its partner flywheel. To identify Ig coil, refer to article no To identify flywheel, refer to design

578967801 flywheel have different design compare to 587252001





578967801



587252001