

# Illustrated Parts List - IPL Update



Product Name(s)

**H545**

Description of change

1. We have changed the securing of the pulley. New solution: Screw with integrated washer. This will take care of the problem with the clip not will slide into the slot on starter-pin.  
The new ingoing parts will not fit in old machines and vice versa.
2. New Tank cap assy and gasket number due to change of supplier.

Comments

This update is fully exchangeable except for Starter housing 522 74 13-04 and Screw 503 20 52-16 .  
When old Starter housing 522 74 13-02 and Starter assy 522 74 25-04 is out of stock they will be replaced by new Starter, assy 522 74 25-07. Clips and washer will remain as spare parts.

Introduced from

Serial number / Date	Remark
s/n 20160300001	Valid for Starter, assy 522 74 25-07.
s/n 20160300001	Valid for Starter housing 522 74 13-04.
s/n 20160300001	Valid for Screw 503 20 52-16.
s/n 20161100193	Valid for Tank cap assy and gasket.

IPL updates

Page Title	Ref. no	New part no	Name	Excl. part no.	Remark
Fuel tank	19	522 62 00-03	Tank cap assy	522 62 00-01	
	20	589 24 11-01	Gasket	537 21 50-01	
Starter	14	522 74 25-07	Starter, assy		
	15	522 74 13-04	Starter housing		
	16	503 20 52-16	Screw IHSC T		

## 1. Starter



503 20 52-16



575 85 76-01/505 15 85-01