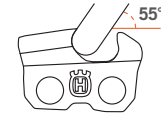
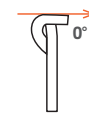
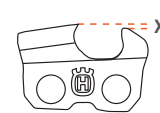
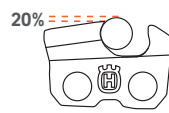
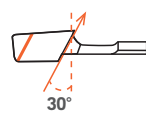


Saw chain sharpening



	Filing guide	File diameter	Top plate angle	File height	Depth gauge setting	Down angle	Grinder head tilt angle
X-PRECISION							
SP11G	P11 FILE HOLDER: 529 93 71-01	3.5 mm 9/64" 3-pack: 597 35 48-03	30°	20%	0.4mm .016"	0°	55°
SP21G	P21 COMBI GAUGE: 595 00 47-01 FILING KIT: 595 00 46-01	4.0 mm 5/32" 3-pack: 597 35 48-01 12-pack: 597 35 48-02	30°	20%	0.65mm .025"	0°	55°
X-CUT							
S35G	35 COMBI GAUGE: 587 80 91-01 FILING KIT: 587 80 68-01	4.8 mm 3/16" 3-pack: 597 35 58-01 12-pack: 597 35 58-02	30°	20%	0.65mm .025"	0°	55°
S93G	93 COMBI GAUGE: 587 80 90-01 FILING KIT: 587 80 67-01	4.0 mm 5/32" 3-pack: 597 35 48-01 12-pack: 597 35 48-02	30°	20%	0.65mm .025"	0°	55°
SP33G	P33 COMBI GAUGE: 586 93 84-01 FILING KIT: 586 93 34-01	4.8 mm 3/16" 3-pack: 597 35 58-01 12-pack: 597 35 58-02	30°	20%	0.65mm .025"	0°	55°
C83/C85/ S85/S83G	83/85 COMBI GAUGE: 586 93 86-01 FILING KIT: 586 93 85-01	5.5 mm 7/32" 3-pack: 597 35 61-01 12-pack: 597 35 61-02	30°	20%	0.65mm .025"	0°	55°
H00	COMBI GAUGE: 580 68 74-01 FILING KIT: 580 68 75-01 FILING GAUGE: 505 69 81-18	4.0 mm 5/32" 3-pack: 597 35 48-01 12-pack: 597 35 48-02	30°	20%	0.65mm .025"	0°	55°
H21/H22/ H23/H25	COMBI GAUGE: 505 69 81-09 FILING KIT: 505 69 81 25 DEPTH GAUGE TOOL: 505 69 81-00	4.8 mm 3/16" 3-pack: 597 35 58-01 12-pack: 597 35 58-02	30°	20%	0.65mm .025"	0°	55°
H30	COMBI GAUGE: 505 69 81-08 FILING KIT: 505 69 81-27	4.8 mm 3/16" 3-pack: 597 35 58-01 12-pack: 597 35 58-02	30°	20%	0.65mm .025"	0°	55°
H35/H37	FILING GAUGE: 505 24 37 01 FILING KIT: 579 65 36-01	4.0 mm 5/32" 3-pack: 597 35 48-01 12-pack: 597 35 48-02	30°	20%	0.65mm .025"	0°	55°
H38	FILING GAUGE: 579 55 88-01 DEPTH GAUGE TOOL: 505 69 81-03	4.8 mm 3/16" 3-pack: 597 35 58-01 12-pack: 597 35 58-02	30°	20%	0.65mm .025"	0°	55°
H42/H46/ H47/H48/ H80	COMBI GAUGE: 505 24 35-01 FILING KIT: 505 69 81 30 DEPTH GAUGE TOOL: 505 69 81-01	5.5 mm 7/32" 3-pack: 597 35 61-01 12-pack: 597 35 61-02	30°	20%	0.65mm .025"	0°	55°
H49/H51/ H54/H58	COMBI GAUGE: 575 99 15-01	5.5 mm 7/32" 3-pack: 597 35 61-01 12-pack: 597 35 61-02	30°	20%	0.65mm .025"	0°	55°
H64	FILING GAUGE: 505 69 81-15 DEPTH GAUGE TOOL: 505 69 81-02	5.5 mm 7/32" 3-pack: 597 35 61-01 12-pack: 597 35 61-02	30°	20%	0.65mm .025"	0°	55°